



Position Drill - Long Shank

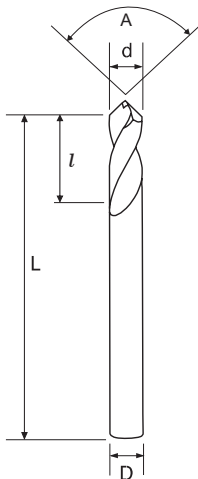
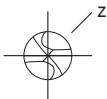
長柄定位鑽

600
NanoHRC
▶ 45

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Tip Angle
型號	d 刃徑	l 刃長	L 全長	D 柄徑	A 前端角
PDST040901	4	12	100	4	90°
PDST040121	4	12	100	4	120°
PDST060901	6	20	100	6	90°
PDST060121	6	20	100	6	120°
PDST080901	8	25	100	8	90°
PDST080121	8	25	100	8	120°
PDST100901	10	25	150	10	90°
PDST100121	10	25	150	10	120°
PDST120901	12	30	150	12	90°
PDST120121	12	30	150	12	120°
PDST160901	16	35	150	16	90°
PDST160121	16	35	150	16	120°
PDST200901	20	40	150	20	90°
PDST200121	20	40	150	20	120°



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	◎	○					○	○