



Square



切削條件表 **P333**
Cutting Condition

Square series - Long Flute - 4 flutes

■ 4刃長刃立銑刀

500
Nano

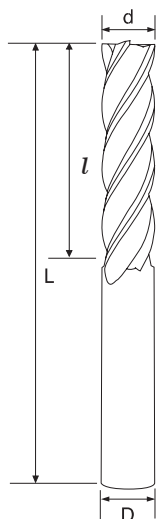
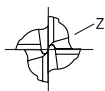
HRC
50

35°

RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5µm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刀徑	l 刃長	L 全長	D 柄徑	Z 刃數
SULET 0104	1	6	50	4	4
SULET 0154	1.5	9	50	4	4
SULET 0204	2	12	50	4	4
SULET 0254	2.5	12	50	4	4
SULET 0304	3	15	60	6	4
SULET 0354	3.5	15	60	6	4
SULET 0404	4	20	75	6	4
SULET 0454	4.5	20	75	6	4
SULET 0504	5	25	75	6	4
SULET 0554	5.5	25	75	6	4
SULET 0604	6	30	75	6	4
SULET 0704	7	30	100	8	4
SULET 0804	8	40	100	8	4
SULET 0904	9	40	100	10	4
SULET 1004	10	40	100	10	4
SULET 1104	11	40	100	12	4
SULET 1204	12	50	100	12	4
SULET 1404	14	50	150	16	4
SULET 1604	16	60	150	16	4
SULET 2004	20	90	200	20	4

HRC
40

HRC
45

HRC
50

HRC
55

HRC
60

HRC
65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			◎	○	○