



■ Square Type

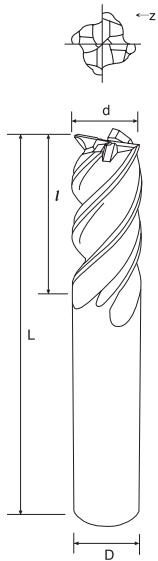
**400
PLUS**

ALTIBN

FRACTIONAL
**Cutting Condition
P31-36**

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	Z	L	D	Z
IPVE1/4"4	1/4	1/2	2-1/2	1/4	4
IPVE5/16"4	5/16	13/16	2-1/2	5/16	4
IPVE3/8"4	3/8	7/8	2-1/2	3/8	4
IPVE1/2"4	1/2	1	3	1/2	4
IPVE5/8"4	5/8	1-1/4	3-1/2	5/8	4

Unit:inch



◎ : Excellent ○ : Good

P				H	M	K	S		
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels		High Hardened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy
~HB225	HB225~325	HRC30~40	HRC40~45	HRC45~55	HRC55~70				
◎	◎	◎	◎	○		◎	○	○	○