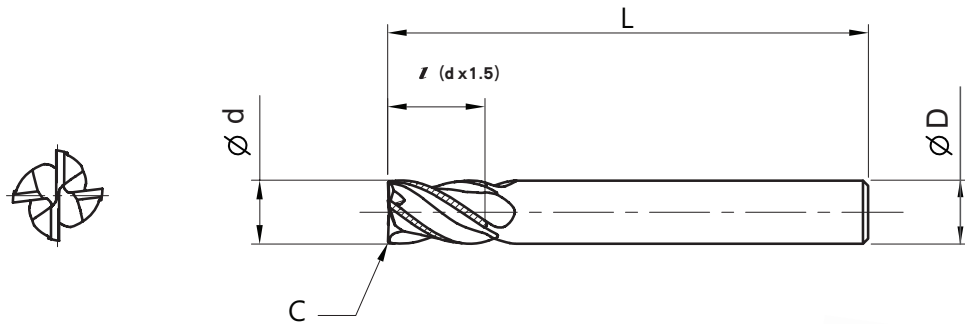


## DHS+ d x 1.5



Cutting Condition  
**P142-143**



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Chamfer	Coating	
	d	Z	L	D	C	ZrN-A	nACRo
DHS+0304	3	4.5	50	4	0.05	.03	.08
DHS+0404	4	6.0	50	4	0.06	.03	.08
DHS+0504	5	7.5	50	6	0.08	.03	.08
DHS+0604	6	9.0	50	6	0.09	.03	.08
DHS+0804	8	12.0	60	8	0.12	.03	.08
DHS+1004	10	15.0	75	10	0.15	.03	.08
DHS+1204	12	18.0	75	12	0.18	.03	.08
DHS+1604	16	24.0	100	16	0.24	.03	.08
DHS+2004	20	30.0	100	20	0.30	.03	.08

Application :

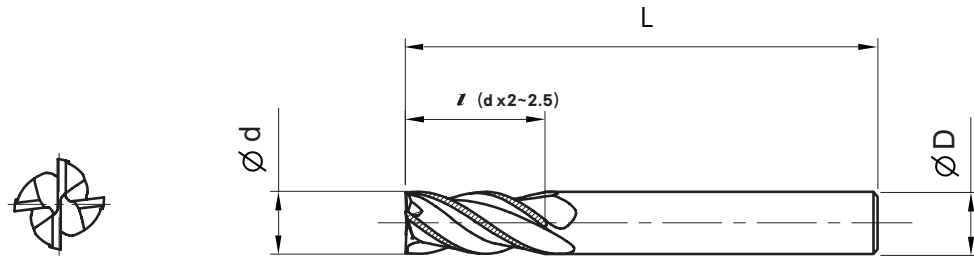
★ Perfect    ◎ Excellent    ○ Good

Coating	Carbon steel, Alloy steel	Pre-harden steel		High-hardened			Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy	Cast iron
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
nACRo	◎	◎	◎	○			○		○			◎
ZrN-A	◎	◎	○	○			○					◎

# DH+ d x 2~2.5



Cutting Condition  
**P142-143**



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Coating	
	d	l	L	D	ZrN-A	nACRo
DH+0404	4	10.0	50	4	.03	.08
DH+0604	6	13.0	50	6	.03	.08
DH+0804	8	19.0	60	8	.03	.08
DH+1004	10	22.0	75	10	.03	.08
DH+1204	12	26.0	75	12	.03	.08
DH+1604	16	32.0	100	16	.03	.08
DH+2004	20	40.0	100	20	.03	.08

Application :

★ Perfect    ◎ Excellent    ○ Good

Coating	Carbon steel, Alloy steel	Pre-hardened steel		High-hardened			Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy	Cast iron
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
nACRo	◎	◎	◎	○			○		○			◎
ZrN-A	◎	◎	○	○			○					◎