



切削
條件表 **P341**
Cutting Condition

Ball Nose - Long Shank - 2 flutes

2刃長柄球型立銑刀

500
Nano

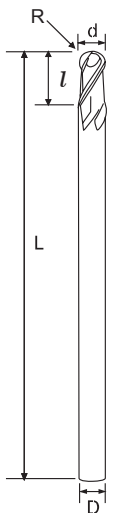
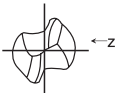
HRC
50

35°

RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	l 刃長	L 全長	D 柄徑	Z 刃數
SULBTS0102	1	0.5	2	75	6	2
SULBTM0102	1	0.5	2	100	6	2
SULBTS0152	1.5	0.75	3	75	6	2
SULBTM0152	1.5	0.75	3	100	6	2
SULBTS0202	2	1	4	75	6	2
SULBTM0202	2	1	4	100	6	2
SULBTS0252	2.5	1.25	5	75	6	2
SULBTM0252	2.5	1.25	5	100	6	2
SULBTS0302	3	1.5	6	75	6	2
SULBTM0302	3	1.5	6	100	6	2
SULBTS0352	3.5	1.75	7	100	6	2
SULBTS0402	4	2	8	75	6	2
SULBTM0402	4	2	8	100	6	2
SULBTS0502	5	2.5	10	75	6	2
SULBTM0502	5	2.5	10	100	6	2
SULBTS0602	6	3	12	75	6	2
SULBTM0602	6	3	12	100	6	2
SULBTL0602	6	3	12	150	6	2
SULBTS0802	8	4	16	75	8	2
SULBTM0802	8	4	16	100	8	2
SULBTL0802	8	4	16	150	8	2
SULBTM1002	10	5	20	100	10	2
SULBTL1002	10	5	20	150	10	2
SULBTX1002	10	5	20	200	10	2
SULBTM1202	12	6	24	100	12	2
SULBTL1202	12	6	24	150	12	2
SULBTX1202	12	6	24	200	12	2
SULBTL1602	16	8	32	150	16	2
SULBTX1602	16	8	32	200	16	2

Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			◎	○	○