



切削
條件表 **P373**
Cutting Condition

Roughing Series - For Aluminum - 3 flutes - Oil Jet

油孔鋁用3刃粗銑刀

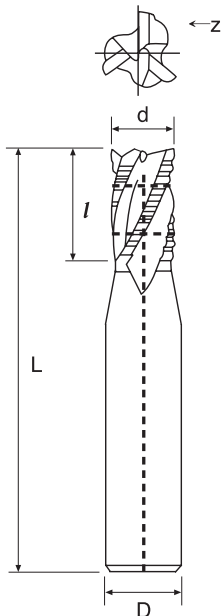


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
JANT0603	6	15	50	6	3
JANT0803	8	20	60	8	3
JANT1003	10	25	75	10	3
JANT1203	12	30	75	12	3
JANT1603	16	35	100	16	3
JANT2003	20	45	100	20	3



- HRC ▶ 40
- HRC ▶ 45
- HRC ▶ 50
- HRC ▶ 55
- HRC ▶ 60
- HRC ▶ 65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
X	X	X	X	X	X	◎	◎	