

切削  
條件表 **P377**  
Cutting Condition

**SPEED TIGER**

**PES Square tip - 3 flutes Helix Angle 45**

■ **平刀頭3刃45°**

600  
Nano

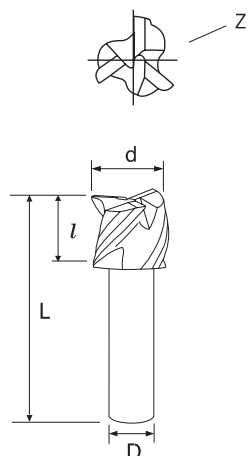
HRC  
▶ 45

45°

nACRo



MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	l 刃長	D 柄徑	L 全長	Z 刃數
PES0803 nACRo	8	6	6	20	3
PES1003 nACRo	10	8	6	24	3
PES1203 nACRo	12	9	6	26	3
PES1603 nACRo	16	12	10	32	3
PES2003 nACRo	20	15	12	35	3



HRC  
▶ 40

HRC  
▶ 45

HRC  
▶ 50

HRC  
▶ 55

HRC  
▶ 60

HRC  
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○	○					