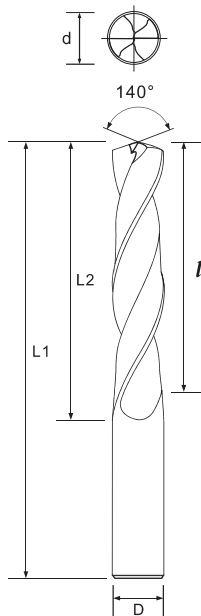




切削
條件表 **P393**
Cutting Condition

3SD Jet Drill

3SD 鎢鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刀徑	l 刃長	L2 溝長	D 柄徑	L1 全長
3SD0302	3	14	20	6	62
3SD0312	3.1	14	20	6	62
3SD0322	3.2	14	20	6	62
3SD0332	3.3	14	20	6	62
3SD0342	3.3	14	20	6	62
3SD0352	3.5	14	20	6	62
3SD0362	3.6	14	20	6	62
3SD0372	3.7	14	20	6	62
3SD0382	3.8	17	24	6	66
3SD0392	3.9	17	24	6	66
3SD0402	4	17	24	6	66
3SD0412	4.1	17	24	6	66
3SD0422	4.2	17	24	6	66
3SD0432	4.3	17	24	6	66
3SD0442	4.4	17	24	6	66
3SD0452	4.5	17	24	6	66
3SD0462	4.6	17	24	6	66
3SD0472	4.7	17	24	6	66
3SD0482	4.8	20	28	6	66
3SD0492	4.9	20	28	6	66
3SD0502	5	20	28	6	66
3SD0512	5.1	20	28	6	66
3SD0522	5.2	20	28	6	66
3SD0532	5.3	20	28	6	66
3SD0542	5.4	20	28	6	66
3SD0552	5.5	20	28	6	66
3SD0562	5.6	20	28	6	66
3SD0572	5.7	20	28	6	66
3SD0582	5.8	20	28	6	66

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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

3SD Jet Drill

■ **3SD 鎢鋼噴射鑽頭**



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刀徑	l 刃長	L2 溝長	D 柄徑	L1 全長
3SD0592	5.9	20	28	6	66
3SD0602	6	20	28	6	66
3SD0612	6.1	24	34	8	79
3SD0622	6.2	24	34	8	79
3SD0632	6.3	24	34	8	79
3SD0642	6.4	24	34	8	79
3SD0652	6.5	24	34	8	79
3SD0662	6.6	24	34	8	79
3SD0672	6.7	24	34	8	79
3SD0682	6.8	24	34	8	79
3SD0692	6.9	24	34	8	79
3SD0702	7	24	34	8	79
3SD0712	7.1	29	41	8	79
3SD0722	7.2	29	41	8	79
3SD0732	7.3	29	41	8	79
3SD0742	7.4	29	41	8	79
3SD0752	7.5	29	41	8	79
3SD0762	7.6	29	41	8	79
3SD0772	7.7	29	41	8	79
3SD0782	7.8	29	41	8	79
3SD0792	7.9	29	41	8	79
3SD0802	8	29	41	8	79
3SD0812	8.1	35	47	10	89
3SD0822	8.2	35	47	10	89
3SD0832	8.3	35	47	10	89
3SD0842	8.4	35	47	10	89
3SD0852	8.5	35	47	10	89
3SD0862	8.6	35	47	10	89
3SD0872	8.7	35	47	10	89



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

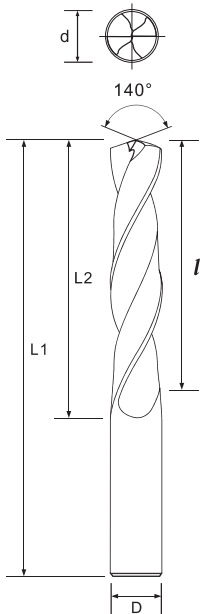
carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X



切削
條件表 **P393**
Cutting Condition

3SD Jet Drill

3SD 鎢鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
3SD0882	8.8	35	47	10	89
3SD0892	8.9	35	47	10	89
3SD0902	9	35	47	10	89
3SD0912	9.1	35	47	10	89
3SD0922	9.2	35	47	10	89
3SD0932	9.3	35	47	10	89
3SD0942	9.4	35	47	10	89
3SD0952	9.5	35	47	10	89
3SD0962	9.6	35	47	10	89
3SD0972	9.7	35	47	10	89
3SD0982	9.8	35	47	10	89
3SD0992	9.9	35	47	10	89
3SD1002	10	35	47	10	89
3SD1012	10.1	40	55	12	102
3SD1022	10.2	40	55	12	102
3SD1032	10.3	40	55	12	102
3SD1042	10.4	40	55	12	102
3SD1052	10.5	40	55	12	102
3SD1062	10.6	40	55	12	102
3SD1072	10.7	40	55	12	102
3SD1082	10.8	40	55	12	102
3SD1092	10.9	40	55	12	102
3SD1102	11	40	55	12	102
3SD1112	11.1	40	55	12	102
3SD1122	11.2	40	55	12	102
3SD1132	11.3	40	55	12	102
3SD1142	11.4	40	55	12	102
3SD1152	11.5	40	55	12	102



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

3SD Jet Drill

■ **3SD 鎢鋼噴射鑽頭**



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
3SD1162	11.6	40	55	12	102
3SD1172	11.7	40	55	12	102
3SD1182	11.8	40	55	12	102
3SD1192	11.9	40	55	12	102
3SD1202	12	40	55	12	102
3SD1232	12.3	43	60	14	107
3SD1252	12.5	43	60	14	107
3SD1282	12.8	43	60	14	107
3SD1302	13	43	60	14	107
3SD1352	13.5	43	60	14	107
3SD1382	13.8	43	60	14	107
3SD1402	14	43	60	14	107
3SD1452	14.5	45	65	16	115
3SD1482	14.8	45	65	16	115
3SD1502	15	45	65	16	115
3SD1552	15.5	45	65	16	115
3SD1582	15.8	45	65	16	115
3SD1602	16	45	65	16	115
3SD1652	16.5	51	73	18	123
3SD1682	16.8	51	73	18	123
3SD1702	17	51	73	18	123
3SD1752	17.5	51	73	18	123
3SD1782	17.8	51	73	18	123
3SD1802	18	51	73	18	123
3SD1852	18.5	55	79	20	131
3SD1902	19	55	79	20	131
3SD1952	19.5	55	79	20	131
3SD1982	19.8	55	79	20	131
3SD2002	20	55	79	20	131



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X