

切削條件表 **P418**
Cutting Condition

Square Type For Exotic Materials

■ 難切削材專用精銑刀

400 PLUS

HRC >45



ZrN-A



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	刃長	L全長	D柄徑	Z刃數
PVE1TF0404	4	8	50	6	4
PVE1TF0504	5	10	50	6	4
PVE1TF0604	6	12	50	6	4
PVE1TF0804	8	19	60	8	4
PVE1TF1004	10	23	75	10	4
PVE1TF1204	12	27	75	12	4
PVE1TF1604	16	32	100	16	4
PVE1TF2004	20	39	100	20	4

Unit:mm

HRC >40

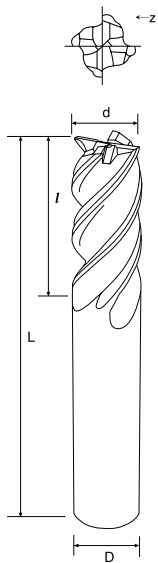
HRC >45

HRC >50

HRC >55

HRC >60

HRC >65



Application 適用材質:

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

<30HRC	30~40HRC	40~50HRC	50~65HRC	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Stainless steel 不銹鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Aluminum alloy 鋁合金	Copper alloy 銅合金
	◎	○				◎	◎		

Unit/單位: mm