

切削
條件表 **P336**
Cutting Condition

SPEED TIGER

Square series - Long Flute - Flute angle 45° - 4 flutes

■ 4刃45° 長刃立銑刀

500
Nano

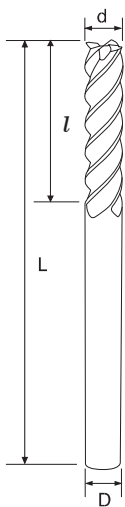
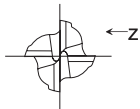
HRC
▶ 50

45°

RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
SULPE0104	1	4	60	6	4
SULPE0154	1.5	6	60	6	4
SULPE0204	2	8	60	6	4
SULPE0254	2.5	10	60	6	4
SULPE0304	3	12	60	6	4
SULPE0404	4	16	60	6	4
SULPE0504	5	21	60	6	4
SULPE0604	6	26	75	6	4
SULPE0804	8	31	75	8	4
SULPE1004	10	35	100	10	4
SULPE1204	12	40	100	12	4
SULPE1604	16	61	150	16	4
SULPE2004	20	76	150	20	4

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			◎	○	○