

切削 P402
條件表 P405
Cutting Condition

SPEED TIGER

Square Series - For Aluminum - Oil Jet

油孔鋁用立銑刀

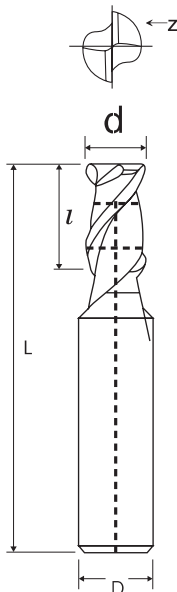


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



| MODE | Diameter | Flute Length | Full Length | Shank Diameter | Flutes |
|----------|----------|--------------|-------------|----------------|--------|
| 型號 | d 刃徑 | l 刃長 | L 全長 | D 柄徑 | Z 刃數 |
| JAE50602 | 6 | 18 | 50 | 6 | 2 |
| JAE50802 | 8 | 20 | 60 | 8 | 2 |
| JAE51002 | 10 | 30 | 75 | 10 | 2 |
| JAE51202 | 12 | 32 | 75 | 12 | 2 |
| JAE51602 | 16 | 45 | 100 | 16 | 2 |
| JAE52002 | 20 | 45 | 100 | 20 | 2 |
| JAE50603 | 6 | 18 | 50 | 6 | 3 |
| JAE50803 | 8 | 20 | 60 | 8 | 3 |
| JAE51003 | 10 | 30 | 75 | 10 | 3 |
| JAE51203 | 12 | 32 | 75 | 12 | 3 |
| JAE51603 | 16 | 45 | 100 | 16 | 3 |
| JAE52003 | 20 | 45 | 100 | 20 | 3 |



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

| carbon steel, Alloy steel 炭素鋼, 合金鋼 | Pre-harden steel 預硬鋼 | High-hardened 高硬度鋼 | | | | Stainless steel 不銹鋼 | Copper alloy 銅合金, 銅 | Aluminun alloy 鋁合金 |
|--|-------------------------|-----------------------|--------|--------|--------|------------------------|------------------------|-----------------------|
| | ~45HRC | ~50HRC | ~55HRC | ~60HRC | ~65HRC | | | |
| X | X | X | X | X | X | ◎ | ◎ | |

中心出水銑刀

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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