

200⁺ 切削條件表 **P381**
Cutting Condition

Square Type - 4 flutes

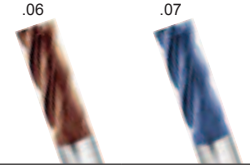
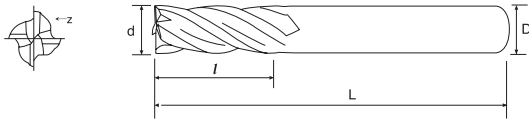
■ 4 刃立銑刀

200 PLUS

HRC 65

A D
B C
A#B#C#D

L3 L4
L1 L2 L3 L4



Dimension 規格					Purchase Code 採購代碼		
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	TiSiN+	P-nACO
1	2.5	50	4	4	P-SFUET0104	.06	.07
1.5	3	50	4	4	P-SFUET0154	.06	.07
2	5	50	4	4	P-SFUET0204	.06	.07
2.5	6	50	4	4	P-SFUET0254	.06	.07
3	7	50	4	4	P-SFUET0304	.06	.07
3.5	8	50	4	4	P-SFUET0304	.06	.07
4	10	50	4	4	P-SFUET0404(4D)	.06	.07
4	9	50	6	4	P-SFUET0404	.06	.07
4.5	10	50	6	4	P-SFUET0454	.06	.07
5	11	50	6	4	P-SFUET0504	.06	.07
5.5	12.5	60	6	4	P-SFUET0554	.06	.07
6	13	50	6	4	P-SFUET0604	.06	.07
7	20	60	8	4	P-SFUET0704	.06	.07
8	19	60	8	4	P-SFUET0804	.06	.07
10	22	75	10	4	P-SFUET1004	.06	.07
12	26	75	12	4	P-SFUET1204	.06	.07
14	30	80	16	4	P-SFUET1404	.06	.07
16	35	100	16	4	P-SFUET1604	.06	.07
20	44	100	20	4	P-SFUET2004	.06	.07
25	55	100	25	4	P-SFUET2504	.06	.07

Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACO	○	○	○	◎	◎	★						

Unit/單位: mm