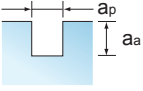
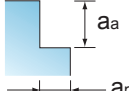
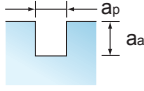
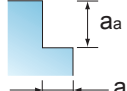


● JANT,ANT 3 Flutes 切削條件表				
Work Material 被削材	Aluminum alloy expanding material A7075 鋁合金		Aluminum alloy casting<Sil 13% 鋁合金	
Velocity	250-400 mm/min		150-250 mm/min	
Type No. 型號	f (mm / Tooth)			
ANT 0603	0.043	0.054	0.036	0.045
ANT 0803	0.055	0.069	0.047	0.058
ANT 1003	0.068	0.085	0.057	0.071
ANT 1203	0.080	0.100	0.066	0.083
ANT 1403	0.092	0.115	0.077	0.096
ANT 1603	0.105	0.131	0.087	0.109
ANT 2003	0.130	0.162	0.108	0.135
ANT 2503	0.160	0.200	0.134	0.167
Depth of cut 加工深度	<p>*Slotting (溝銑)</p>  <p>$a_p=1.0D$ $a_a=1.0D$</p>	<p>*Side milling (側銑)</p>  <p>$a_p=0.5D$ $a_a=1.5D$</p>	<p>*Slotting (溝銑)</p>  <p>$a_p=1.0D$ $a_a=1.0D$</p>	<p>*Side milling (側銑)</p>  <p>$a_p=0.5D$ $a_a=1.5D$</p>