



切削條件表 **P401**  
Cutting Condition

# Corner Radius - 4 flutes - Oil Jet

## 油孔4刃圓鼻立銑刀

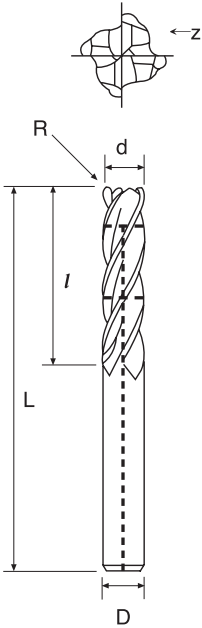


● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



MODE	Diameter	radius of Ball Nose	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	l 刃長	L 全長	D 柄徑	Z 刃數
JRTA060034RS	6	0.3	15	50	6	4
JRTA060054RS	6	0.5	15	50	6	4
JRTA060104RS	6	1	15	50	6	4
JRTA060204RS	6	2	15	50	6	4
JRTA080034RS	8	0.3	20	60	8	4
JRTA080054RS	8	0.5	20	60	8	4
JRTA080104RS	8	1	20	60	8	4
JRTA080204RS	8	2	20	60	8	4
JRTA100034RS	10	0.3	25	75	10	4
JRTA100054RS	10	0.5	25	75	10	4
JRTA100104RS	10	1	25	75	10	4
JRTA100204RS	10	2	25	75	10	4
JRTA120034RS	12	0.3	30	75	12	4
JRTA120054RS	12	0.5	30	75	12	4
JRTA120104RS	12	1	30	75	12	4
JRTA120204RS	12	2	30	75	12	4



- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○	○			○	○