

## 400<sup>+</sup> 切削條件表 P356

Cutting Condition

### Square Type - 2 flutes

## ■ 2刃立銑刀

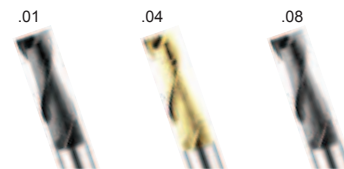
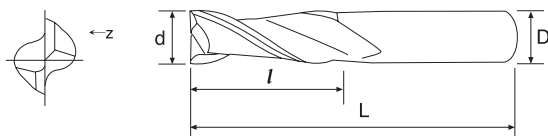
400 PLUS

HRC ▶ 60



● Ultra Fine Micro Grain Carbide

● WC=87 Co=12 HRA=92.1 Rupture=3800N/mm<sup>2</sup> Grain Size=0.4μm



HRC ▶ 40

HRC ▶ 45

HRC ▶ 50

HRC ▶ 55

HRC ▶ 60

HRC ▶ 65



Dimension 規格					Purchase Code 採購代碼			
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層		
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTiBN	ZrN-S	nACRo
1	3	50	4	2	P-UET0102	.01	.04	.08
1.5	4	50	4	2	P-UET0152	.01	.04	.08
2	6	50	4	2	P-UET0202	.01	.04	.08
2.5	8	50	4	2	P-UET0252	.01	.04	.08
3	8	50	4	2	P-UET0302	.01	.04	.08
3.5	10	50	4	2	P-UET0352	.01	.04	.08
4	11	50	4	2	P-UET0402	.01	.04	.08
4.5	13	50	6	2	P-UET0452	.01	.04	.08
5	13	50	6	2	P-UET0502	.01	.04	.08
5.5	13	50	6	2	P-UET0552	.01	.04	.08
6	16	50	6	2	P-UET0602	.01	.04	.08
6.5	16	60	8	2	P-UET0652	.01	.04	.08
7	17	60	8	2	P-UET0702	.01	.04	.08
7.5	17	60	8	2	P-UET0752	.01	.04	.08
8	21	60	8	2	P-UET0802	.01	.04	.08
8.5	25	75	10	2	P-UET0852	.01	.04	.08
9	25	75	10	2	P-UET0902	.01	.04	.08
9.5	25	75	10	2	P-UET0952	.01	.04	.08
10	26	75	10	2	P-UET1002	.01	.04	.08
11	28	75	12	2	P-UET1102	.01	.04	.08
12	30	75	12	2	P-UET1202	.01	.04	.08
13	33	75	14	2	P-UET1302	.01	.04	.08
14	33	75	14	2	P-UET1402	.01	.04	.08
15	33	75	16	2	P-UET1502	.01	.04	.08
16	33	75	16	2	P-UET1602	.01	.04	.08
18	45	100	18	2	P-UET1802	.01	.04	.08
20	50	100	20	2	P-UET2002	.01	.04	.08

Application 適用材質：

★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
ALTiBN	◎	◎	◎	◎	○	○					
ZrN-S	◎	◎	◎	○	○		○				
nACRo	◎	◎	◎	◎	○	◎	○	○			

Unit/單位: mm