

產品規格表 **P150**
Specification page

● DAB Series Cutting Condition 標準切削

Working material hardness 被切削材硬度	Below HRC30		HRC30~45		HRC45~65	
	Rotational Speed 轉速	Feeding Speed 進給	Rotational Speed 轉速	Feeding Speed 進給	Rotational Speed 轉速	Feeding Speed 進給
Radius of Ball Nose	RPM 轉/分	mm/min mm/分	RPM 轉/分	mm/min mm/分	RPM 轉/分	mm/min mm/分
D0.5R	25600	1035	20800	960	16800	912
D1.0R	23680	1680	17840	1392	14400	1200
D1.5R	19200	2640	14400	1920	12480	1200
D2.0R	18400	3840	13600	1800	11200	1632
D2.5R	16000	4800	12480	2400	8800	1440
D3.0R	16000	4800	12160	2280	8000	1320
D4.0R	10400	5280	6400	2880	4000	1560
D5.0R	6080	4560	3200	2160	2560	1200
D6.0R	5120	4320	3200	2400	1920	1080