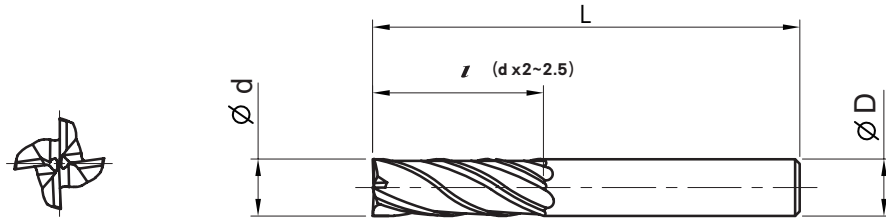


SUS+ Stainless Steel Expert



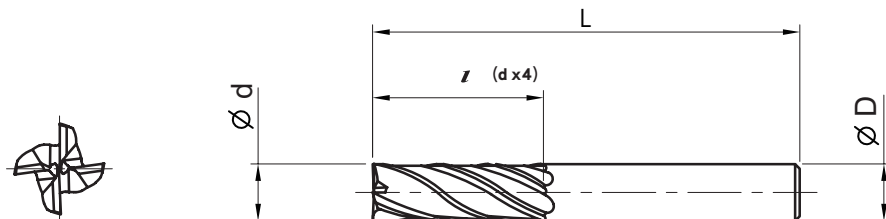
Cutting Condition
P118



SUS+					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
SUS+0304	3	7	50	6	4
SUS+0404	4	10	50	6	4
SUS+0504	5	12	50	6	4
SUS+0604	6	13	50	6	4
SUS+0804	8	19	60	8	4
SUS+1004	10	22	75	10	4
SUS+1204	12	26	75	12	4
SUS+1604	16	32	100	16	4
SUS+2004	20	40	100	20	4



Cutting Condition
P118



SUSL+					
Mode	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	l	L	D	Z
SUSL+0604	6	24	75	6	4
SUSL+0804	8	32	100	6	4
SUSL+1004	10	40	100	6	4
SUSL+1204	12	48	115	6	4
SUSL+1604	16	64	150	8	4
SUSL+2004	20	80	150	10	4

Application :

★ Perfect ◎ Excellent ○ Good

Carbon steel, Alloy steel	Pre-hardened steel	High-hardened				Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
○	○					★				