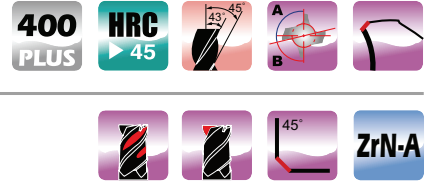


切 削 條件表 **P417**  
Cutting Condition

## Square Type For Exotic Materials

### ■ 難切削材專用立銑刀



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	Corner Chamfer Width
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	C 角
PVE1T0404	4	8	50	6	4	0.2
PVE1T0504	5	10	50	6	4	0.25
PVE1T0604	6	12	50	6	4	0.3
PVE1T0804	8	19	60	8	4	0.4
PVE1T1004	10	23	75	10	4	0.5
PVE1T1204	12	27	75	12	4	0.6
PVE1T1604	16	32	100	16	4	0.8
PVE1T2004	20	39	100	20	4	1

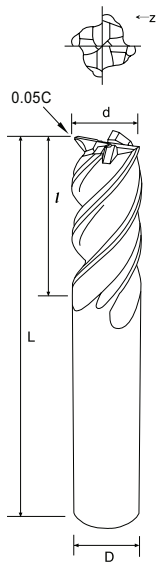
Unit:mm



### Long Flute

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes	Corner Chamfer Width
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	C 角
PLVE1T0404	4	13	75	6	4	0.2
PLVE1T0504	5	16	75	6	4	0.25
PLVE1T0604	6	21	75	6	4	0.3
PLVE1T0804	8	31	100	8	4	0.4
PLVE1T1004	10	37	100	10	4	0.5
PLVE1T1204	12	44	100	12	4	0.6
PLVE1T1604	16	53	150	16	4	0.8
PLVE1T2004	20	62	150	20	4	1

Unit:mm



Application 適用材質:

★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

<30HRC	30~40HRC	40~50HRC	50~65HRC	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Stainless steel 不銹鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Aluminum alloy 鋁合金	Copper alloy 銅合金
	◎	○				◎	◎		

Unit/單位: mm