



■ Roughing Type - 4 flutes

600
Nano

ZrN-A

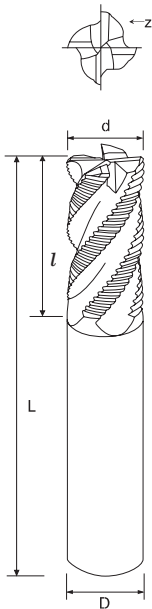


FRACTIONAL

Cutting Condition
P29-30

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	Z	L	D	Z
INTA1/4"4 ZrN-A	1/4	3/4	2-1/2	1/4	4
INTA5/16"4 ZrN-A	5/16	13/16	2-1/2	5/16	4
INTA3/8"4 ZrN-A	3/8	7/8	2-1/2	3/8	4
INTA1/2"4 ZrN-A	1/2	1	3	1/2	4
INTA5/8"4 ZrN-A	5/8	1-1/4	3-1/2	5/8	4

Unit:inch



◎ : Excellent ○ : Good

P				H	M	K	S	N				
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hardened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
○	◎	◎	◎	○		○						