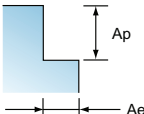


產品規格表 **P182**  
Specification page

## • CA-AA 3 Flutes Side Milling 側銑切削

Work Material 被削材	Aluminum alloy expanding material A7075		Aluminum alloy casting<Sil 13% 鋁合金		Copper 銅	
Diameter 直徑 (mm)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)
CA-AA03	21000	950	21000	950	7950	320
CA-AA04	15500	1080	15500	1080	5950	350
CA-AA06	10500	1200	10500	1200	3950	400
CA-AA08	7950	1300	7950	1300	2950	450
CA-AA10	6350	1500	6350	1500	2350	480
CA-AA12	5300	1550	5300	1550	1950	510
CA-AA16	3950	1550	3950	1550	1450	510
CA-AA20	3150	1550	3150	1550	1150	510

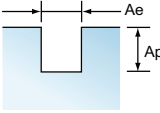
  

Depth of cut 切削基準量 (D=直徑Dia)	<p>*Side milling (側銑)</p>  <p>Ap=1.5D Ae=0.1D</p>
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## • CA-AA 3 Flutes Slotting Milling 溝銑切削

Work Material 被削材	Aluminum alloy expanding material A7075		Aluminum alloy casting<Sil 13% 鋁合金		Copper 銅	
Diameter 直徑 (mm)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)	Speed 迴轉速 (min <sup>-1</sup> )	Feed Rate 進給速度 (mm/min)
CA-AA03	21000	670	21000	670	7950	325
CA-AA04	15500	700	15500	700	5950	365
CA-AA06	10500	820	10500	820	3950	405
CA-AA08	7950	865	7950	865	2950	455
CA-AA10	6350	970	6350	970	2350	475
CA-AA12	5300	1030	5300	1030	1950	510
CA-AA16	3950	1030	3950	1030	1450	510
CA-AA20	3150	1030	3150	1030	1150	500

Depth of cut 切削基準量 (D=直徑Dia)	<p>*Slotting (溝銑)</p>  <p>Ap=1.5D Ae=1.0D</p>
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