



Square



切削條件表 **P323**
Cutting Condition

Square series - Long Flute - 2 flutes

2刃長刃立銑刀

500
Nano

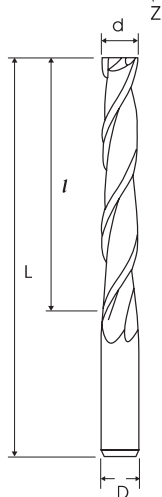
HRC
50

35°

RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
SULET 0102	1	7	50	4	2
SULET 0152	1.5	9	50	4	2
SULET 0202	2	12	50	4	2
SULET 0252	2.5	12	50	4	2
SULET 0302	3	15	60	6	2
SULET 0352	3.5	15	60	6	2
SULET 0402	4	20	75	6	2
SULET 0452	4.5	20	75	6	2
SULET 0502	5	25	75	6	2
SULET 0552	5.5	25	75	6	2
SULET 0602	6	30	75	6	2
SULET 0702	7	30	100	8	2
SULET 0802	8	40	100	8	2
SULET 0902	9	40	100	10	2
SULET 1002	10	40	100	10	2
SULET 1102	11	40	100	12	2
SULET 1202	12	50	100	12	2
SULET 1402	14	50	150	16	2
SULET 1602	16	60	150	16	2
SULET 2002	20	90	200	20	2

HRC >40

HRC >45

HRC >50

HRC >55

HRC >60

HRC >65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○			◎	○	○