

## 600<sup>+</sup> 切削條件表 P336-337

Cutting Condition

### Square Type - Long Shank - 4 flutes

## ■ 4刃長柄立銑刀

600 PLUS

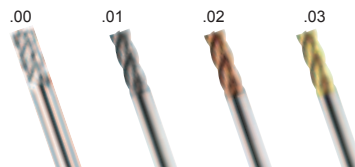
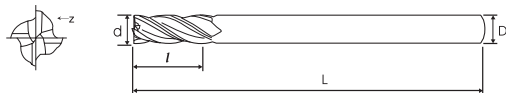
HRC > 45

35°

$a_1$   
 $b > a$

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm<sup>2</sup> Grain Size=0.6μm



HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65



Dimension 規格					Purchase Code 採購代碼				
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層			
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	ALTIBN	TISIN	ZrN-A	
6	16	75	6	4	P-SLE0604	.00	.01	.02	.03
6	16	100	6	4	P-MLE0604	.00	.01	.02	.03
8	20	75	8	4	P-SLE0804	.00	.01	.02	.03
8	20	100	8	4	P-MLE0804	.00	.01	.02	.03
10	30	100	10	4	P-SLE1004	.00	.01	.02	.03
10	30	150	10	4	P-MLE1004	.00	.01	.02	.03
12	32	100	12	4	P-SLE1204	.00	.01	.02	.03
12	32	150	12	4	P-MLE1204	.00	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
	○	○									○	○
ALTIBN	◎	◎	○	○			○					
TISIN	○	○	○	○								
ZrN-A	◎	◎	○	○			◎	○	○			

Unit/單位: mm