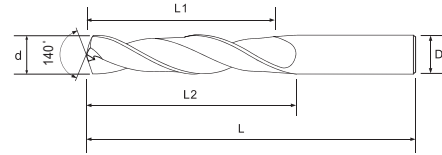


## High Hardness Steel HD 高硬度鎢鋼鑽頭



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)\*1.5  
最長有效深度(L1)=溝長(L2)-刃徑(d)\*1.5



| MODE   | Diameter | Flute Length | Shank Diameter | Full Length |
|--------|----------|--------------|----------------|-------------|
| 型號     | d 刃徑     | L2 溝長        | D 直徑           | L 全長        |
| HD0262 | 2.6      | 14           | 4              | 44          |
| HD0282 | 2.8      | 16           | 4              | 46          |
| HD0302 | 3.0      | 16           | 4              | 46          |
| HD0332 | 3.3      | 18           | 4              | 48          |
| HD0342 | 3.4      | 20           | 4              | 50          |
| HD0352 | 3.5      | 20           | 4              | 50          |
| HD0382 | 3.8      | 22           | 4              | 52          |
| HD0402 | 4.0      | 22           | 4              | 52          |
| HD0422 | 4.2      | 25           | 6              | 68          |
| HD0432 | 4.3      | 25           | 6              | 68          |
| HD0442 | 4.4      | 25           | 6              | 68          |
| HD0452 | 4.5      | 25           | 6              | 68          |
| HD0502 | 5.0      | 32           | 6              | 72          |
| HD0512 | 5.1      | 32           | 6              | 72          |
| HD0522 | 5.2      | 32           | 6              | 72          |
| HD0552 | 5.5      | 35           | 6              | 75          |
| HD0602 | 6.0      | 35           | 6              | 75          |
| HD0652 | 6.5      | 40           | 8              | 80          |
| HD0682 | 6.8      | 45           | 8              | 85          |
| HD0692 | 6.9      | 45           | 8              | 85          |
| HD0702 | 7.0      | 45           | 8              | 85          |
| HD0752 | 7.5      | 45           | 8              | 85          |
| HD0802 | 8.0      | 50           | 8              | 90          |
| HD0852 | 8.5      | 50           | 10             | 95          |
| HD0862 | 8.6      | 57           | 10             | 102         |
| HD0882 | 8.8      | 57           | 10             | 102         |
| HD0902 | 9.0      | 57           | 10             | 102         |
| HD0952 | 9.5      | 57           | 10             | 102         |
| HD1002 | 10.0     | 63           | 10             | 107         |
| HD1022 | 10.2     | 63           | 12             | 110         |
| HD1032 | 10.3     | 63           | 12             | 110         |
| HD1052 | 10.5     | 63           | 12             | 110         |
| HD1082 | 10.8     | 71           | 12             | 118         |
| HD1102 | 11.0     | 71           | 12             | 118         |
| HD1152 | 11.5     | 71           | 12             | 118         |
| HD1202 | 12.0     | 71           | 12             | 118         |

Application 適用材質：

★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

| Carbon steel,<br>Alloy steel<br>炭素鋼, 合金鋼 | Pre-hardened steel<br>預硬鋼 | High-hardened 高硬度鋼 |        |        |        | Stainless steel<br>不銹鋼 | Cast iron<br>鑄鐵 | Copper alloy<br>銅合金, 銅 | Aluminum alloy<br>鋁合金 | Titanium alloy<br>鈦合金 | Nickel/Inconel<br>alloy<br>鎳基合金 |
|--|---------------------------|--------------------|--------|--------|--------|------------------------|-----------------|------------------------|-----------------------|-----------------------|---------------------------------|
|  | ~45HRC                    | ~50HRC             | ~55HRC | ~60HRC | ~65HRC |                        |                 |                        |                       |                       |                                 |
|  | ◎                         | ◎                  | ◎      | ◎      | ○      |                        |                 |                        |                       |                       |                                 |