

600⁺ 切削條件表 **P332**
Cutting Condition

Miniature Square Type - 2 flutes

2刃微小徑立銑刀

600 PLUS

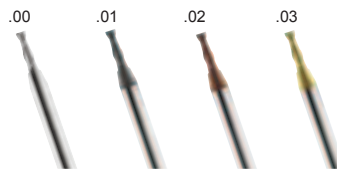
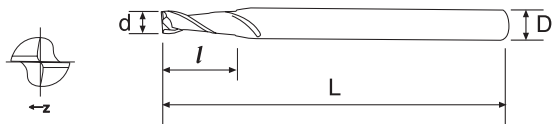
HRC > 40

35°

$a < b$
 $b > a$

● Super Ultra Fine Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65

Icon: 1 flute

Icon: 2 flutes

Icon: 3 flutes

Icon: 4 flutes

Icon: 5 flutes

Icon: 6 flutes

Icon: 7 flutes

Icon: 8 flutes

Icon: 9 flutes

Icon: 10 flutes

Icon: 11 flutes

Icon: 12 flutes

Dimension 規格					Purchase Code 採購代碼				
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層			
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號		ALTiBN	TiSiN	ZrN-A
0.2	0.4	50	4	2	P-MIE0022	.00	.01	.02	.03
0.3	0.6	50	4	2	P-MIE0032	.00	.01	.02	.03
0.4	0.8	50	4	2	P-MIE0042	.00	.01	.02	.03
0.5	1	50	4	2	P-MIE0052	.00	.01	.02	.03
0.6	1.2	50	4	2	P-MIE0062	.00	.01	.02	.03
0.7	1.4	50	4	2	P-MIE0072	.00	.01	.02	.03
0.8	1.6	50	4	2	P-MIE0082	.00	.01	.02	.03
0.9	1.8	50	4	2	P-MIE0092	.00	.01	.02	.03
1	3	50	4	2	P-MIE0102	.00	.01	.02	.03
1.1	3	50	4	2	P-MIE0112	.00	.01	.02	.03
1.2	3	50	4	2	P-MIE0122	.00	.01	.02	.03
1.3	3	50	4	2	P-MIE0132	.00	.01	.02	.03
1.4	3	50	4	2	P-MIE0142	.00	.01	.02	.03
1.5	4	50	4	2	P-MIE0152	.00	.01	.02	.03
1.6	4	50	4	2	P-MIE0162	.00	.01	.02	.03
1.7	4	50	4	2	P-MIE0172	.00	.01	.02	.03
1.8	4	50	4	2	P-MIE0182	.00	.01	.02	.03
1.9	4	50	4	2	P-MIE0192	.00	.01	.02	.03
2	6	50	4	2	P-MIE0202	.00	.01	.02	.03
2.1	6	50	4	2	P-MIE0212	.00	.01	.02	.03
2.2	6	50	4	2	P-MIE0222	.00	.01	.02	.03
2.3	6	50	4	2	P-MIE0232	.00	.01	.02	.03
2.4	6	50	4	2	P-MIE0242	.00	.01	.02	.03
2.5	8	50	4	2	P-MIE0252	.00	.01	.02	.03
2.6	8	50	4	2	P-MIE0262	.00	.01	.02	.03
2.7	8	50	4	2	P-MIE0272	.00	.01	.02	.03
2.8	8	50	4	2	P-MIE0282	.00	.01	.02	.03
2.9	8	50	4	2	P-MIE0292	.00	.01	.02	.03
3	8	50	4	2	P-MIE0302	.00	.01	.02	.03

Application 適用材質：

★ Perfect 最推薦

◎ Excellent 適合

○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
	○	○							○	○	
ALTiBN	◎	◎	◎	○			○				
TiSiN	○	○	○	◎							
ZrN-A	◎	◎	◎	○			◎	○	○		

Unit/單位: mm