ISE
Square Type - 4 flutes

600 Nano | 35° | ALTIBN

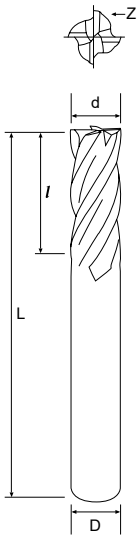


FRACTIONAL

Cutting Condition **P41-46**

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
	d	*l*	L	D	Z
ISE1/32"4T	1/32	5/64	1-1/2	1/8	4
ISE3/64"4T	3/64	7/64	1-1/2	1/8	4
ISE1/16"4T	1/16	3/16	1-1/2	1/8	4
ISE5/64"4T	5/64	3/16	1-1/2	1/8	4
ISE3/32"4T	3/32	9/32	1-1/2	1/8	4
ISE7/64"4T	7/64	3/8	1-1/2	1/8	4
ISE1/8"4T	1/8	3/8	1-1/2	1/8	4
ISE3/16"4T	3/16	5/8	2	3/16	4
ISE1/4"4T	1/4	3/4	2-1/2	1/4	4
ISE5/16"4T	5/16	13/16	2-1/2	5/16	4
ISE3/8"4T	3/8	1	2-1/2	3/8	4
ISE7/16"4T	7/16	1	2-3/4	7/16	4
ISE1/2"4T	1/2	1	3	1/2	4
ISE9/16"4T	9/16	1-1/8	3-1/2	9/16	4
ISE5/8"4T	5/8	1-1/4	3-1/2	5/8	4

Unit:inch



◎ : Excellent ○ : Good

P				H	M	K	S		N			
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels	High Hard-ened Steels	Stainless Steels	Cast Iron	Titanium	High Temperature Alloy	Copper	Aluminum	Wood	Plastic
~HB225	HB225~325	HRC30~	HRC40~45	HRC55~70								
○	◎	◎	◎	○		○						