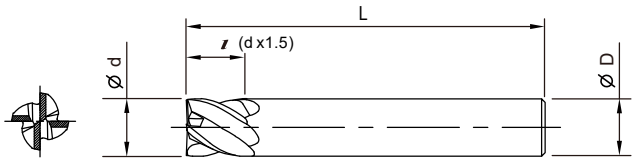
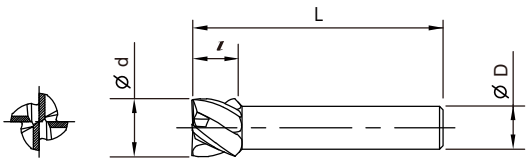
High Efficiency for Turning & Machine Center - 4 Flutes

Cutting Condition P151





MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flute	Coating		
	d	ℓ	L	D	Z	AlTiBN	TiSiN	ZrN-A
TSUE0504	5	7.5	40	6	4	.01	.02	.03
TSUE0604	6	9	40	6	4	.01	.02	.03
TSUE0704	7	10.5	50	8	4	.01	.02	.03
TSUE0804	8	12	50	8	4	.01	.02	.03
TSUE1004	10	15	50	10	4	.01	.02	.03





MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flute	Coating		
	d	ℓ	L	D	Z	AlTiBN	TiSiN	ZrN-A
TUE0804	8	6	38	6	4	.01	.02	.03
TUE1004	10	6	40	6	4	.01	.02	.03

Application :

★ Perfect ◎ Excellent ○ Good

Coating	Carbon steel, Alloy steel	Pre-harden steel	High-hardened				Stainless steel	Titanium alloy	Nickel/Inconel alloy	Copper alloy	Aluminum alloy
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC					
AlTiBN	◎	◎	○	○			○				
TiSiN	○	○	○	◎							
ZrN-A	◎	◎	○	○			★	○	○		

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