SBS 2 刃 切削條件表 P347-348 Cutting Condition

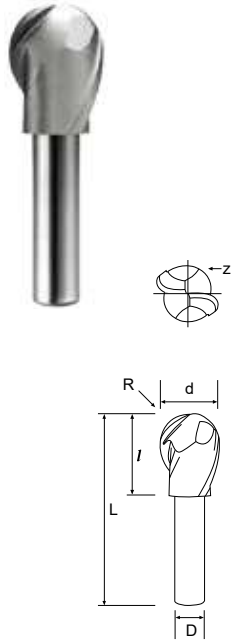
SBS 4 刃 切削條件表 P449 Cutting Condition

SBS Ball Nose Tip - 2 & 4 flutes

■ 球形刀頭2刃/4刃

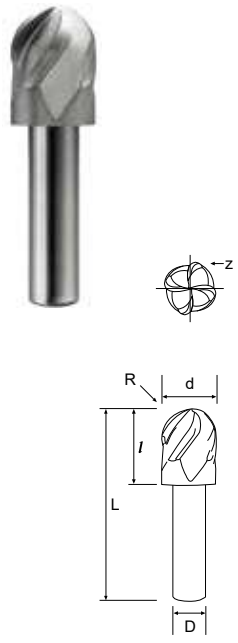
600 Nano | HRC ▶ 50 | 35° | nACRo

2 Flutes - 2 刃



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	l 刃長	L 全長	D 柄徑	Z 刃數
SBS0802 nACRo	8	4	6	20	6	2
SBS1002 nACRo	10	5	8	24	6	2
SBS1102 nACRo	11	5.5	8	24	6	2
SBS1202 nACRo	12	6	9	26	6	2
SBS1302 nACRo	13	6.5	9	26	6	2
SBS1602 nACRo	16	8	12	32	10	2
SBS1702 nACRo	17	8.5	12	32	10	2
SBS2002 nACRo	20	10	15	35	12	2
SBS2102 nACRo	21	10.5	15	35	12	2

4 Flutes - 4 刃



MODE	Diameter	Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 值	l 刃長	L 全長	D 柄徑	Z 刃數
SBS0804 nACRo	8	4	6	20	6	4
SBS1004 nACRo	10	5	8	24	6	4
SBS1204 nACRo	12	6	9	26	6	4
SBS1604 nACRo	16	8	12	32	10	4
SBS2004 nACRo	20	10	15	35	12	4

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	○	○				

Unit/單位: mm