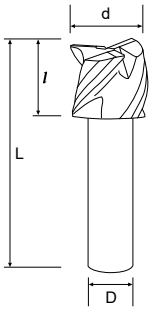
切削條件表 P453
Cutting Condition

PES Square Tip - 3 flutes

■ 平刀頭 3 刃 45°







MODE	Diameter	Flute Length	Shank Diameter	Full Length	Flutes
型號	d 刃徑	l 刃長	D 柄徑	L 全長	Z 刃數
PES0803 nACRo	8	6	6	20	3
PES1003 nACRo	10	8	6	24	3
PES1103 nACRo	11	8	6	24	3
PES1203 nACRo	12	9	6	26	3
PES1303 nACRo	13	9	6	26	3
PES1603 nACRo	16	12	10	32	3
PES1703 nACRo	17	12	10	32	3
PES2003 nACRo	20	15	12	35	3
PES2103 nACRo	21	15	12	35	3

HRC ▶40
HRC ▶45
HRC ▶50
HRC ▶55
HRC ▶60
HRC ▶65

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼，合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金，銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○	○					

Unit/單位: mm