Square Type - For Copper & Aluminum Alloy - 2 flutes

■ 2刃銅鋁合金專用立銑刀

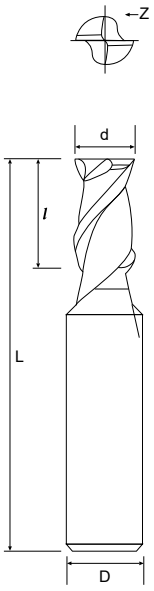
600 Nano　55°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm



切削條件表 P399
Cutting Condition

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AE50302	3	9	50	6	2
AE50402	4	12	50	6	2
AE50502	5	15	50	6	2
AE50602	6	18	50	6	2
AE50802	8	20	60	8	2
AE51002	10	30	75	10	2
AE51202	12	32	75	12	2
AE51602	16	45	100	16	2
AE52002	20	45	100	20	2



切削條件表 P400-401
Cutting Condition

Long flute - 長刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AEL50302	3	12	60	6	2
AEL50402	4	16	60	6	2
AEL50502	5	20	60	6	2
AEL50602	6	25	75	6	2
AEL50802	8	32	75	8	2
AEL51002	10	45	100	10	2
AEL51202	12	45	100	12	2
AEL51602	16	65	150	16	2
AEL52002	20	75	150	20	2

Application 適用材質：　★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm

Square Type - For Copper & Aluminum Alloy Long flute - 2 flutes

■ 2刃長刃銅鋁合金專用立銑刀

600 Nano | 55° | TB

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm^2 Grain Size=0.6μm

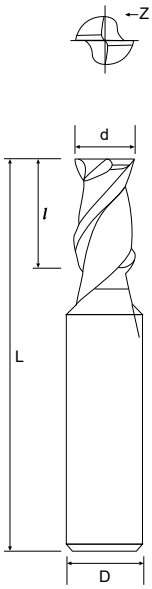


切削條件表 P399
Cutting Condition

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AE50302 TB	3	9	50	6	2
AE50402 TB	4	12	50	6	2
AE50502 TB	5	15	50	6	2
AE50602 TB	6	18	50	6	2
AE50802 TB	8	20	60	8	2
AE51002 TB	10	30	75	10	2
AE51202 TB	12	32	75	12	2
AE51602 TB	16	45	100	16	2
AE52002 TB	20	45	100	20	2

切削條件表 P400-401
Cutting Condition

Long flute - 長刃



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AEL50302 TB	3	12	60	6	2
AEL50402 TB	4	16	60	6	2
AEL50502 TB	5	20	60	6	2
AEL50602 TB	6	25	75	6	2
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AEL51002 TB	10	45	100	10	2
AEL51202 TB	12	45	100	12	2
AEL51602 TB	16	65	150	16	2
AEL52002 TB	20	75	150	20	2

Application 適用材質：

★ Perfect 最推薦　◎ Excellent 適合　○ Good 佳

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎

Unit/單位: mm