

產品規格表 **P48**
Specification page

• P-LET 4 Flutes Side Milling P-LET 4刃 側銑

WORK MATERIAL 被切削材	COPPER, ALUMINUM ALLOY 銅、鋁合金		MILD STEELS, CARBON STEELS, SS400、S55C、FC250、NAK55 一般構造用鋼、碳素鋼		HARDENED STEELS, PREHARDENED STEELS, STAINLESS STEELS SKT、SKD61、NAK80、HPM1、DH 調質鋼、預硬鋼、不鏽鋼		
			~32HRC		HRC33~41		HRC42~50
MILL DIA. (mm) 直徑	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速
1	5,880	96	3,420	36	3,240	40	-
1.5	4,200	104	2,340	36	2,160	40	-
2	3,120	96	1,800	36	1,680	40	-
2.5	2,460	112	1,500	44	1,500	40	-
3	2,040	120	1,260	48	1,260	40	1,140
3.5	1,680	128	1,080	56	1,080	44	960
4	1,440	136	960	60	960	52	840
4.5	1,260	160	900	68	900	52	780
5	1,200	168	840	76	840	52	780
5.5	1,080	168	780	76	780	52	660
6	960	168	720	76	720	52	600
8	660	160	540	76	540	52	480
10	540	160	420	72	420	52	378
12	480	160	360	72	360	52	315
DEPTH OF CUT 加工深度	<p> $\leq 0.05D$ (Max 0.5mm) $\leq 2.5D$ </p> <p> $\leq 0.1D$ ($D < \varnothing 2$) $\leq 0.2D$ ($D \geq \varnothing 2$) (Max 3mm) </p>						