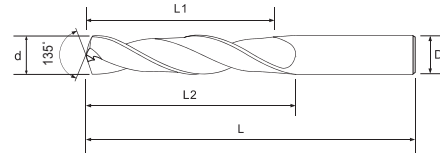


## 5xD for Stainless Steel 5SN 不鏽鋼專用



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)\*1.5  
最長有效深度(L1)=溝長(L2)-刃徑(d)\*1.5



MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SN0302	3	27	6	70
5SN0312	3.1	27	6	70
5SN0322	3.2	27	6	70
5SN0332	3.3	27	6	70
5SN0342	3.4	27	6	70
5SN0352	3.5	27	6	70
5SN0362	3.6	30	6	75
5SN0372	3.7	30	6	75
5SN0382	3.8	30	6	75
5SN0392	3.9	30	6	75
5SN0402	4	30	6	75
5SN0412	4.1	34	6	80
5SN0422	4.2	34	6	80
5SN0432	4.3	34	6	80
5SN0442	4.4	34	6	80
5SN0452	4.5	34	6	80
5SN0462	4.6	36	6	80
5SN0472	4.7	36	6	80
5SN0482	4.8	36	6	80
5SN0492	4.9	36	6	80
5SN0502	5	36	6	80
5SN0512	5.1	40	6	85
5SN0522	5.2	40	6	85
5SN0532	5.3	40	6	85
5SN0542	5.4	40	6	85

Application 適用材質：

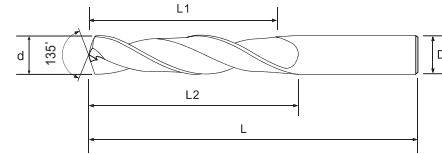
★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎			○	○	○

**5xD for Stainless Steel**  
**5SN 不鏽鋼專用**



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)\*1.5  
最長有效深度(L1)=溝長(L2)-刃徑(d)\*1.5



MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SN0552	5.5	40	6	85
5SN0562	5.6	42	6	85
5SN0572	5.7	42	6	85
5SN0582	5.8	42	6	85
5SN0592	5.9	42	6	85
5SN0602	6	42	6	85
5SN0612	6.1	46	8	95
5SN0622	6.2	46	8	95
5SN0632	6.3	46	8	95
5SN0642	6.4	46	8	95
5SN0652	6.5	46	8	95
5SN0662	6.6	49	8	95
5SN0672	6.7	49	8	95
5SN0682	6.8	49	8	95
5SN0692	6.9	49	8	95
5SN0702	7	49	8	95
5SN0712	7.1	54	8	100
5SN0722	7.2	54	8	100
5SN0732	7.3	54	8	100
5SN0742	7.4	54	8	100
5SN0752	7.5	54	8	100
5SN0762	7.6	56	8	100
5SN0772	7.7	56	8	100
5SN0782	7.8	56	8	100
5SN0792	7.9	56	8	100

Application 適用材質：

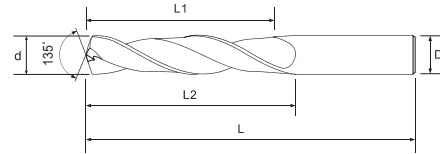
★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎			○	○	○

## 5xD for Stainless Steel 5SN 不鏽鋼專用



Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)\*1.5  
最長有效深度(L1)=溝長(L2)-刃徑(d)\*1.5



MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SN0802	8	56	8	100
5SN0812	8.1	62	10	115
5SN0822	8.2	62	10	115
5SN0832	8.3	62	10	115
5SN0842	8.4	62	10	115
5SN0852	8.5	62	10	115
5SN0862	8.6	64	10	115
5SN0872	8.7	64	10	115
5SN0882	8.8	64	10	115
5SN0892	8.9	64	10	115
5SN0902	9	64	10	115
5SN0912	9.1	68	10	120
5SN0922	9.2	68	10	120
5SN0932	9.3	68	10	120
5SN0942	9.4	68	10	120
5SN0952	9.5	68	10	120
5SN0962	9.6	70	10	120
5SN0972	9.7	70	10	120
5SN0982	9.8	70	10	120
5SN0992	9.9	70	10	120
5SN1002	10	70	10	120
5SN1012	10.1	74	12	135
5SN1022	10.2	74	12	135
5SN1032	10.3	74	12	135
5SN1042	10.4	74	12	135
5SN1052	10.5	74	12	135

Application 適用材質：

★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

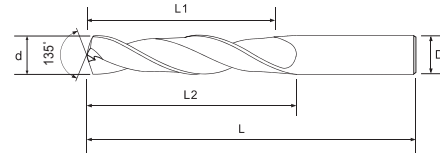
Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎			○	○	○

# 5xD for Stainless Steel 5SN 不鏽鋼專用



切削條件表 **P176**  
Cutting Condition

Max Effective Drill Depth(L1)= Flute Length(L2)-Diameter(d)\*1.5  
最長有效深度(L1)=溝長(L2)-刃徑(d)\*1.5



MODE	Diameter	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L2 溝長	D 直徑	L 全長
5SN1062	10.6	78	12	135
5SN1072	10.7	78	12	135
5SN1082	10.8	78	12	135
5SN1092	10.9	78	12	135
5SN1102	11	78	12	135
5SN1112	11.1	82	12	140
5SN1122	11.2	82	12	140
5SN1132	11.3	82	12	140
5SN1142	11.4	82	12	140
5SN1152	11.5	82	12	140
5SN1162	11.6	84	12	140
5SN1172	11.7	84	12	140
5SN1182	11.8	84	12	140
5SN1192	11.9	84	12	140
5SN1202	12	84	12	140
5SN1222	12.2	90	14	150
5SN1232	12.3	90	14	150
5SN1252	12.5	90	14	150
5SN1282	12.8	92	14	150
5SN1302	13	92	14	150
5SN1352	13.5	96	14	155
5SN1382	13.8	98	14	155
5SN1402	14	98	14	155

Application 適用材質：

★ Perfect 最推薦    ◎ Excellent 適合    ○ Good 佳

Carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不鏽鋼	Cast iron 鑄鐵	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
○	○					◎			○	○	○