

粗

Fine Pitch



切削  
條件表 **P329**  
Cutting Condition

## Roughing series

### 3刃粗銑刀

500  
Nano

HRC  
50

25°

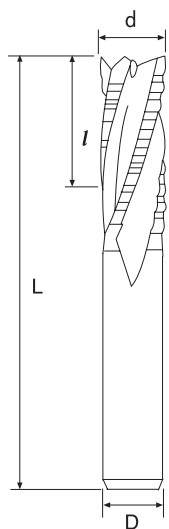
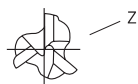
RS

● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm<sup>2</sup> Grain Size=0.5μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
SUXTA 0403	4	8	50	6	3
SUXTA 0503	5	13	50	6	3
SUXTA 0603	6	16	50	6	3
SUXTA 0703	7	16	60	8	3
SUXTA 0803	8	19	60	8	3
SUXTA 0903	9	25	75	10	3
SUXTA 1003	10	25	75	10	3
SUXTA 1103	11	30	75	12	3
SUXTA 1203	12	30	75	12	3
SUXTA 1603	16	35	100	16	3
SUXTA 2003	20	45	100	20	3



HRC  
40

HRC  
45

HRC  
50

HRC  
55

HRC  
60

HRC  
65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○		○		◎	○	○