



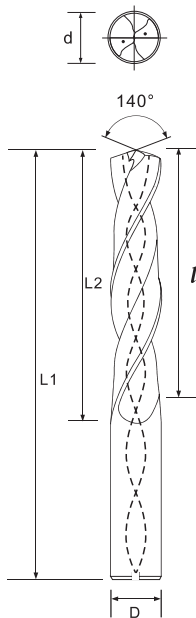
切削條件表 **P395**  
Cutting Condition

# 8SDC Coolant Drill

## 8SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	ℓ 刃長	L2 溝長	D 柄徑	L1 全長
8SDC0302	3	27	34	6	72
8SDC0312	3.1	27	34	6	72
8SDC0322	3.2	27	34	6	72
8SDC0332	3.3	27	34	6	72
8SDC0342	3.4	27	34	6	72
8SDC0352	3.5	27	34	6	72
8SDC0362	3.6	27	34	6	72
8SDC0372	3.7	27	34	6	72
8SDC0382	3.8	35	43	6	81
8SDC0392	3.9	35	43	6	81
8SDC0402	4	35	43	6	81
8SDC0412	4.1	35	43	6	81
8SDC0422	4.2	35	43	6	81
8SDC0432	4.3	35	43	6	81
8SDC0442	4.4	35	43	6	81
8SDC0452	4.5	35	43	6	81
8SDC0462	4.6	35	43	6	81
8SDC0472	4.7	35	57	6	95
8SDC0482	4.8	45	57	6	95
8SDC0492	4.9	45	57	6	95
8SDC0502	5	45	57	6	95
8SDC0512	5.1	45	57	6	95



- 3XD
- 5XD
- 8XD

Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

切削  
條件表 **P395**  
Cutting Condition

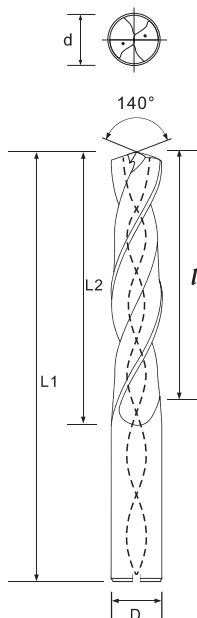
**SPEED TIGER**

**8SDC Coolant Drill**

■ **8SDC 鎢鋼油孔鑽頭**



鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
8SDC0522	5.2	45	57	6	95
8SDC0532	5.3	45	57	6	95
8SDC0542	5.4	45	57	6	95
8SDC0552	5.5	45	57	6	95
8SDC0562	5.6	45	57	6	95
8SDC0572	5.7	45	57	6	95
8SDC0582	5.8	45	57	6	95
8SDC0592	5.9	45	57	6	95
8SDC0602	6	45	76	8	114
8SDC0612	6.1	52	76	8	114
8SDC0622	6.2	52	76	8	114
8SDC0632	6.3	52	76	8	114
8SDC0642	6.4	52	76	8	114
8SDC0652	6.5	52	76	8	114
8SDC0662	6.6	52	76	8	114
8SDC0672	6.7	52	76	8	114
8SDC0682	6.8	52	76	8	114
8SDC0692	6.9	52	76	8	114
8SDC0702	7	60	76	8	114
8SDC0712	7.1	60	76	8	114
8SDC0722	7.2	60	76	8	114
8SDC0732	7.3	60	76	8	114
8SDC0742	7.4	60	76	8	114

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- h7**
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- 3XD
- 5XD
- 8XD

Application 適用材質：

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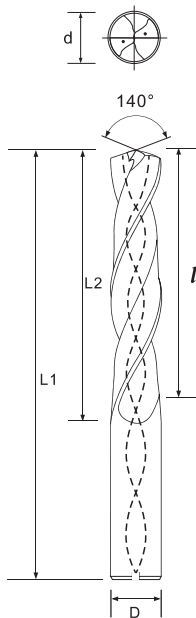
carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X



切削  
條件表 **P395**  
Cutting Condition

## 8SDC Coolant Drill

### 8SDC 鎢鋼油孔鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L 刃長	L 溝長	D 柄徑	F 全長
8SDC0752	7.5	60	76	8	114
8SDC0762	7.6	60	76	8	114
8SDC0772	7.7	60	76	8	114
8SDC0782	7.8	60	76	8	114
8SDC0792	7.9	60	76	8	114
8SDC0802	8	60	76	8	114
8SDC0812	8.1	68	95	10	142
8SDC0822	8.2	68	95	10	142
8SDC0832	8.3	68	95	10	142
8SDC0842	8.4	68	95	10	142
8SDC0852	8.5	68	95	10	142
8SDC0862	8.6	68	95	10	142
8SDC0872	8.7	68	95	10	142
8SDC0882	8.8	68	95	10	142
8SDC0892	8.9	68	95	10	142
8SDC0902	9	68	95	10	142
8SDC0912	9.1	76	95	10	142
8SDC0922	9.2	76	95	10	142
8SDC0932	9.3	76	95	10	142
8SDC0942	9.4	76	95	10	142
8SDC0952	9.5	76	95	10	142
8SDC0962	9.6	76	95	10	142
8SDC0972	9.7	76	95	10	142

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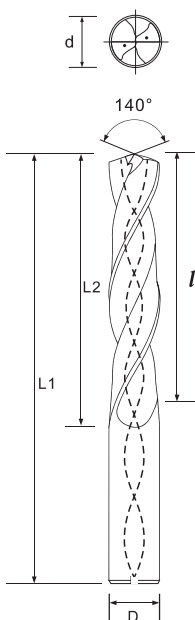
Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

**8SDC Coolant Drill**

**8SDC 鎢鋼油孔鑽頭**



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	L 刃長	L 溝長	D 柄徑	F 全長
8SDC0982	9.8	76	95	10	142
8SDC0992	9.9	76	95	10	142
8SDC1002	10	76	95	10	142
8SDC1012	10.1	90	114	12	162
8SDC1022	10.2	90	114	12	162
8SDC1032	10.3	90	114	12	162
8SDC1042	10.4	90	114	12	162
8SDC1052	10.5	90	114	12	162
8SDC1062	10.6	90	114	12	162
8SDC1072	10.7	90	114	12	162
8SDC1082	10.8	90	114	12	162
8SDC1092	10.9	90	114	12	162
8SDC1102	11	90	114	12	162
8SDC1112	11.1	90	114	12	162
8SDC1122	11.2	90	114	12	162
8SDC1132	11.3	90	114	12	162
8SDC1142	11.4	90	114	12	162
8SDC1152	11.5	90	114	12	162
8SDC1162	11.6	90	114	12	162
8SDC1172	11.7	90	114	12	162
8SDC1182	11.8	90	114	12	162
8SDC1192	11.9	90	114	12	162
8SDC1202	12	90	114	12	162



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X