



切削條件表 **P373**
Cutting Condition

Roughing series - For Aluminum - 3 flutes

3刃鋁用粗銑刀

600 Nano



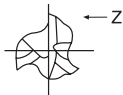
TB

● Micro Grain Carbide

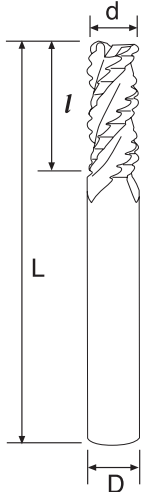
● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
ANT0403 TB	4	8	50	6	3
ANT0503 TB	5	13	50	6	3
ANT0603 TB	6	15	50	6	3
ANT0653 TB	6.5	16	60	8	3
ANT0703 TB	7	16	60	8	3
ANT0753 TB	7.5	20	60	8	3
ANT0803 TB	8	20	60	8	3
ANT0853 TB	8.5	20	75	10	3
ANT0903 TB	9	20	75	10	3
ANT0953 TB	9.5	22	75	10	3
ANT1003 TB	10	25	75	10	3
ANT1103 TB	11	30	75	12	3
ANT1203 TB	12	30	75	12	3
ANT1303 TB	13	30	75	14	3
ANT1403 TB	14	32	75	16	3
ANT1503 TB	15	32	75	16	3
ANT1603 TB	16	35	100	16	3
ANT1803 TB	18	35	100	20	3
ANT2003 TB	20	45	100	20	3
ANT2503 TB	25	50	105	25	3



• High efficient • Excellent chip removal • Low vibration
• 高能率加工 • 切削排出性優良 • 加工時振動少



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
							○	◎