

200⁺ 切削條件表 P385

Cutting Condition

Square Type - For Hard Material - Multiple Flutes

多刃高硬度用立銑刀

200 PLUS

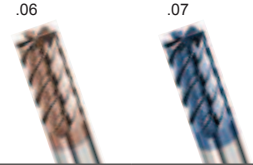
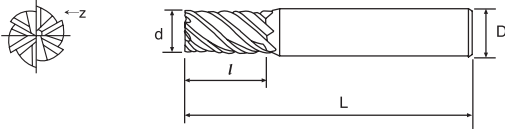
HRC 65

A D B C A#B#C#D

L1.3 L1.4 L1.1 L1.2 L1.3#L1.3#L1.4

● Super Ultra Fine Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



Dimension 規格					Purchase Code 採購代碼		
Diameter	Flute Length	Full Length	Shank Diameter	Flutes	MODE	Coating 塗層	
d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數	型號	TISIN+	P-nACO
6	15	60	6	6	P-SFUVT0606	.06	.07
8	20	60	8	6	P-SFUVT0806	.06	.07
10	25	75	10	6	P-SFUVT1006	.06	.07
12	30	75	12	6	P-SFUVT1206	.06	.07
16	45	100	16	6	P-SFUVT1606	.06	.07
20	45	100	20	8	P-SFUVT2008	.06	.07
25	45	100	25	8	P-SFUVT2508	.06	.07

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65

Application 適用材質：

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TISIN+	○	○	○	◎	◎	◎						
P-nACO	○	○	○	◎	◎	★						

Unit/單位: mm