ST 600+

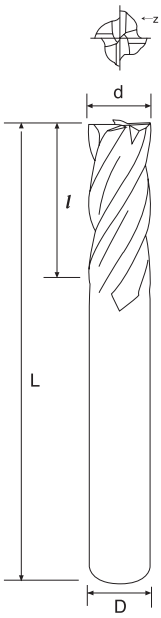
切削條件表 P309
Cutting Condition

Square series - 4 flutes

■ 4刃立銑刀

600 PLUS | HRC ▶45 | 35°

- Micro Grain Carbide
- WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
P-SSE0104	1	3	50	3	4
P-MSE0104	1	3	50	4	4
P-SSE0154	1.5	4	50	3	4
P-MSE0154	1.5	4	50	4	4
P-SSE0204	2	6	50	3	4
P-MSE0204	2	6	50	4	4
P-SSE0254	2.5	8	50	3	4
P-MSE0254	2.5	8	50	4	4
P-SSE0304	3	8	50	3	4
P-MSE0304	3	8	50	4	4
P-MSE0354	3.5	10	50	4	4
P-MSE0404	4	11	50	4	4
P-SE0104	1	3	50	6	4
P-SE0154	1.5	4	50	6	4
P-SE0204	2	6	50	6	4
P-SE0254	2.5	8	50	6	4
P-SE0304	3	8	50	6	4
P-SE0354	3.5	10	50	6	4
P-SE0404	4	11	50	6	4
P-SE0454	4.5	13	50	6	4
P-SE0504	5	13	50	6	4
P-SE0554	5.5	13	50	6	4
P-SE0604	6	16	50	6	4
P-SE0654	6.5	16	60	8	4
P-SE0704	7	16	60	8	4
P-SE0754	7.5	19	60	8	4
P-SE0804	8	20	60	8	4
P-SE0854	8.5	20	75	10	4
P-SE0904	9	20	75	10	4
P-SE0954	9.5	25	75	10	4
P-SE1004	10	30	75	10	4
P-SE1054	10.5	30	75	12	4
P-SE1104	11	30	75	12	4
P-SE1154	11.5	30	75	12	4
P-SE1204	12	32	75	12	4
P-SE1404	14	40	100	16	4
P-SE1604	16	40	100	16	4
P-SE1804	18	45	100	20	4
P-SE2004	20	45	100	20	4

Application 適用材質：

◎ Recommend 最適合　○ Suitable 適　合　X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼 ,合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○

Unit/單位: mm

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