

產品規格表 **P128-129**  
Specification page

● P-SFUMIB 2 Flutes Cutting Condition 標準切削				
Working material hardness 被切削材硬度	HRC30~ 50		HRC50~ 60	
	Rotational speed 轉速	Feeding speed 進給	Rotational speed 轉速	Feeding speed 進給
Radius of Ball Nose R 徑	RPM 轉/分	mm/min. mm/分	RPM 轉/分	mm/min. mm/分
D0.15R	25000	220	25000	198
D0.2R	25000	275	25000	248
D0.25R	25000	330	25000	297
D0.3R	25000	418	25000	376
D0.35R	25000	495	25000	446
D0.4R	25000	561	25000	505
D0.45R	25000	638	25000	574
D0.5R	21000	640	17000	610