



# AES5 Square Tip - For Aluminum Alloy - 2 & 3 flutes

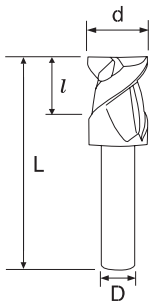
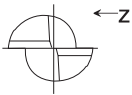
## 鋁用刀頭2刃/3刃



切削條件表 **P382**  
Cutting Condition

### 2 Flutes - 2刃

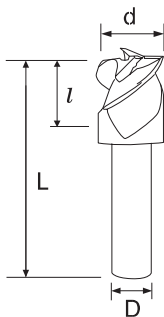
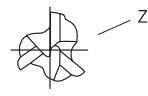
MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AES50802	8	6	20	6	2
AES51002	10	8	24	6	2
AES51202	12	9	26	6	2
AES51602	16	12	32	10	2
AES52002	20	15	35	12	2



切削條件表 **P383**  
Cutting Condition

### 3 Flutes - 3刃

MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
AES50803	8	6	20	6	3
AES51003	10	8	24	6	3
AES51203	12	9	26	6	3
AES51603	16	12	32	10	3
AES52003	20	15	35	12	3



### 產品特點

鋁加工專用立銑刀

採用55°螺旋角之設計，使排屑順暢；高速加工時不易發生顫動，可提升加工精度。

Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
X	X	X	X	X	X	X	◎	◎

