

Position Drill - Long Shank

■ 長柄定位鑽

600
Nano

HRC
▶ 50

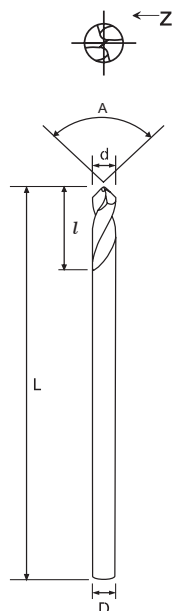
TiCN

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Tip Angle
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	A 前端角
PDST040901 T	4	12	100	4	90°
PDST040121 T	4	12	100	4	120°
PDST060901 T	6	20	100	6	90°
PDST060121 T	6	20	100	6	120°
PDST080901 T	8	25	100	8	90°
PDST080121 T	8	25	100	8	120°
PDST100901 T	10	25	150	10	90°
PDST100121 T	10	25	150	10	120°
PDST120901 T	12	30	150	12	90°
PDST120121 T	12	30	150	12	120°
PDST160901 T	16	35	150	16	90°
PDST160121 T	16	35	150	16	120°
PDST200901 T	20	40	150	20	90°
PDST200121 T	20	40	150	20	120°



- HRC ▶ 40
- HRC ▶ 45
- HRC ▶ 50
- HRC ▶ 55
- HRC ▶ 60
- HRC ▶ 65
- [Symbol]
- [Symbol]
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Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	◎	◎	○			○	○	