

粗

Fine Pitch



切削
條件表 **P328**
Cutting Condition

Fine Pitch Roughing series

■ 4刃粗精銑刀

500
Nano

HRC
50

40°

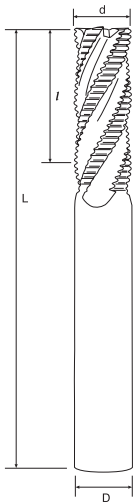
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● Micro Grain Carbide

● WC=88 Co=12 HRA=92.4 Rupture=3950N/mm² Grain Size=0.5μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	ℓ 刃長	L 全長	D 柄徑	Z 刃數
SUNTA 0504	5	13	50	6	4
SUNTA 0604	6	16	50	6	4
SUNTA 0704	7	16	60	8	4
SUNTA 0804	8	19	60	8	4
SUNTA 0904	9	25	75	10	4
SUNTA 1004	10	25	75	10	4
SUNTA 1104	11	30	75	12	4
SUNTA 1204	12	30	75	12	4
SUNTA 1404	14	35	100	16	4
SUNTA 1504	15	35	100	16	4
SUNTA 1604	16	35	100	16	4
SUNTA 2004	20	45	100	20	4



HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	○	○			◎	○	○