

200⁺ 切削條件表 P397

Cutting Condition

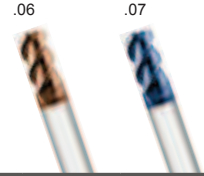
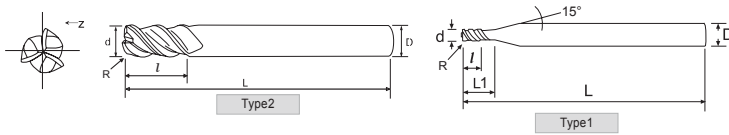
Corner Radius Type - 3 flutes

3刃不等分割圓鼻刀

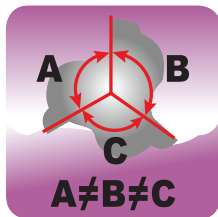


● Micro Grain Carbide

● WC=91 Co=9 HRA=93.2 Rupture=4000N/mm² Grain Size=0.2μm



Dimension 規格											Purchase Code 採購代碼			
Diameter	Corner Radius	Flute Length	Efficient Length	Full Length	Shank Diameter	Flutes	Effective Leng by Inclined Angles				Type	MODE	Coating 塗層	
d 刃徑	R 角	l 刃長	L1有效長	L 全長	D 柄徑	Z 刃數	0.5°	1°	2°	3°	刀形	型號	TiSiN+	P-nACo
2	0.5	4	6	60	6	3	6.41	6.77	7.39	7.89	1	DAC020053	.06	.07
3	0.8	6	9	75	6	3	9.46	9.87	10.62	11.48	1	DAC030083	.06	.07
4	1	8	12	75	6	3	12.6	13.09	14.07	15.21	1	DAC040103	.06	.07
5	1	10	15	75	6	3	15.72	16.3	-	-	1	DAC050103	.06	.07
6	1.5	12	-	75	6	3	-	-	-	-	2	DAC060153	.06	.07
8	2	16	-	100	8	3	-	-	-	-	2	DAC080203	.06	.07
10	2	20	-	100	10	3	-	-	-	-	2	DAC100203	.06	.07
12	2	24	-	100	12	3	-	-	-	-	2	DAC120203	.06	.07
16	3	32	-	150	16	3	-	-	-	-	2	DAC160303	.06	.07
20	3	40	-	150	20	3	-	-	-	-	2	DAC200303	.06	.07



1. Milling For All Hard Working Material
適用各式難切削材
2. Unique Variable Shape, Super Vibration Resistance
不等分割設計, 降低切削的震動
3. Perfect Technology, Excellent Cutting Surface
高精度刀具, 切削表面更光滑平順
4. Less Working Distress, Longer Tool Life
有效降低加工時間, 刀具壽命更長.
5. Unbalance Flute Design For Fast Chip Remove
特殊排削溝設計, 排削更順暢

Application 適用材質:

★ Perfect 最推薦 ◎ Excellent 適合 ○ Good 佳

Coating 塗層	Carbon steel, Alloy steel 碳素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼					Stainless steel 不鏽鋼	Titanium alloy 鈦合金	Nickel/Inconel alloy 鎳基合金	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
		~45HRC	~50HRC	~55HRC	~60HRC	~65HRC						
TiSiN+	○	○	○	◎	◎	◎						
P-nACo	○	○	○	◎	◎	★						

Unit/單位: mm