

### 創新 Innovation:

結合粗銑精銑的優點,金屬去除率高且快,並獲得 光滑的表面質量。

Combine the advantage of roughing and finishing milling ,remove chip efficiently and smooth surface quality.

#### 環保 Environment Protection:

A1CrSiN (nACro) 奈米氮化銘鋁矽塗層乾式切削技術,節省冷卻潤滑設備投資、降低 加工成本、減少資源消耗、防止切削液污染環境、實現緑色加工。 Excellent AlCrSiN(nACro)coating for dry machining Reduction of coolant oil Reduction of production cost Reduction of Energy Consumption Reduction of cleaning Effort Economical Environmentally manufacturing





本產品已獲德國專利 字號:Nr.20 2007 008 896.5 Patent of Germany No:Nr.20 2007 008 896.5 多國專利申請中 Apply in the multinational patent,



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本產品已獲日本專利 字號:Nr.3145278 Patent of Japan No:Nr.3145278 多國專利申請中 Apply in the multinational patent,

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## Innovation · Environmental Protection · Patent

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# Details 產品特點

## UMG-FHPC UMG-FHPMC UMG-FHPLC UMG-CR-FHPC



- The FHP<sup>+</sup> endmill features 4 flutes with a 45° helix, four serrated flutes and four continuous flutes.
- The tool is fully effective and enables running at rough machining parameters, resulting in finish surface quality.
- The unique tool design reduces vibration at high load applications.
- The tool produces short and long chips simultaneously. This chip mixture is evacuated more easily than each individual chip type an excellent solution in slotting and cavity milling applications.
- One tool change and setup time can be eliminated.
- A single tool replaces the roughing and finishing endmills, dramatically reducing cycle time and increasing productivity.
- · Extra tool position is gained on the machine.
- · Eliminates the need to keep a large amount of stock.
- 4 flutes : 4 serrated plus 4 continuous flutes.
- Excellent performance and tool life.
- Suitable for all types of steel.
- Excellent performance in machining titanium, Inconel, stainless steel and high temperature alloys.
- FHP+立銑刀,45°螺旋角,4螺旋刃,4螺旋刃帶鋸齒,4光滑螺旋刃
- 高效刀具,粗加工的切削參數,精加工的表面質量
- 獨特設計減小了高負荷下刀具的振顫;有不等斷削槽設計
- 短小切屑及長切屑同時產生,長短混合的切屑比單一類型的切屑更易於排出, 是槽銑加工及型腔銑削的出色解決方案
- 僅一把刀具,無調試時間
- 僅一把銑刀就完成了粗銑及精銑加工,出色地減少了加工週期及提高了生產率
- 刀庫中多了一個安裝其他刀具的刀位
- 當銑刀規格繁多時,會很明顯地為您減少庫存量
- 最頂尖的AlCrSiN奈米金屬三元素薄膜
- 4個螺旋刃,4螺旋刃帶鋸齒,4光滑螺旋刃
- 表現卓越,刀具壽命長
- 加工鈦合金, 鎳鉻鐵合金 (inconel), 不銹鋼及高溫合金時, 表現不凡