

產品規格表 **P47**
Specification page

● P-LET 2 Flutes Side MILLING P-LET 2刃 側銑								
WORK MATERIAL 被切削材	COPPER, ALUMINUM ALLOY 銅、鋁合金		MILD STEELS, CARBON STEELS, SS400、S55C、FC250、NAK55 一般構造用鋼、碳素鋼		HARDENED STEELS, PREHARDENED STEELS, STAINLESS STEELS SKT、SKD61、NAK80、HPM1、DH 調質鋼、預硬鋼、不鏽鋼			
			~32HRC		HRC33~41		HRC42~50	
MILL DIA. (mm) 直徑	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速	SPEED (min ⁻¹) 迴轉速	FEED (mm/min) 進給速
1	9,800	96	5,700	36	5,400	40	-	-
1.5	7,000	104	3,900	36	3,600	40	-	-
2	5,200	96	3,000	36	2,800	40	-	-
2.5	4,100	112	2,500	44	2,500	40	-	-
3	3,400	120	2,100	48	2,100	40	1,900	24
3.5	2,800	128	1,800	56	1,800	44	1,600	24
4	2,400	136	1,600	60	1,600	52	1,400	28
4.5	2,100	160	1,500	68	1,500	52	1,300	32
5	2,000	168	1,400	76	1,400	52	1,300	32
5.5	1,800	168	1,300	76	1,300	52	1,100	32
6	1,600	168	1,200	76	1,200	52	1,000	32
8	1,100	160	900	76	900	52	800	32
10	900	160	700	72	700	52	630	32
12	800	160	600	72	600	52	525	32
DEPTH OF CUT 加工深度								