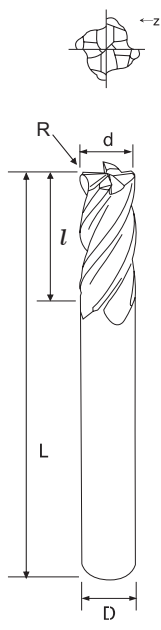


600⁺ 切削條件表 P315 Cutting Condition

Corner Radius series - 4 flutes ■ 4刃圓鼻立銑刀



● Micro Grain Carbide ● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	l 刃長	L 全長	D 柄徑	Z 刃數
P-RTA020024	2	0.2	6	50	4	4
P-RTA020034	2	0.3	6	50	4	4
P-RTA020054	2	0.5	6	50	4	4
P-RTA025024	2.5	0.2	8	50	4	4
P-RTA030024	3	0.2	8	50	3	4
P-RTA030034	3	0.3	8	50	3	4
P-RTA030054	3	0.5	8	50	3	4
P-RTA030104	3	1	8	50	3	4
P-RTA430024	3	0.2	8	50	4	4
P-RTA430034	3	0.3	8	50	4	4
P-RTA430054	3	0.5	8	50	4	4
P-RTA430104	3	1	8	50	4	4
P-RTA040024	4	0.2	10	50	4	4
P-RTA040034	4	0.3	10	50	4	4
P-RTA040054	4	0.5	10	50	4	4
P-RTA040104	4	1	10	50	4	4
P-RTA040154	4	1.5	10	50	4	4
P-RTA050024	5	0.2	13	50	6	4
P-RTA050034	5	0.3	13	50	6	4
P-RTA050054	5	0.5	13	50	6	4
P-RTA050104	5	1	13	50	6	4
P-RTA060024	6	0.2	15	50	6	4
P-RTA060034	6	0.3	15	50	6	4
P-RTA060054	6	0.5	15	50	6	4

- HRC > 40
- HRC > 45
- HRC > 50
- HRC > 55
- HRC > 60
- HRC > 65
-
-
-
-
-
-
-
-
-
-
-
-

Application 適用材質: Recommend 最適合 Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-harden steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
<input type="radio"/>	<input type="radio"/>						<input type="radio"/>	<input type="radio"/>

600⁺ 切削條件表 **P315**
Cutting Condition

SPEED TIGER

Corner Radius series - 4 flutes

■ 4刃圓鼻立銑刀

600 PLUS

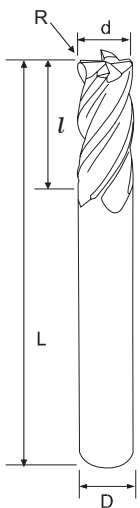
HRC > 45

35°

R

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Corner Radius	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	R 角	l 刃長	L 全長	D 柄徑	Z 刃數
P-RTA060104	6	1	15	50	6	4
P-RTA060154	6	1.5	15	50	6	4
P-RTA060204	6	2	15	50	6	4
P-RTA080034	8	0.3	20	60	8	4
P-RTA080054	8	0.5	20	60	8	4
P-RTA080104	8	1	20	60	8	4
P-RTA080154	8	1.5	20	60	8	4
P-RTA080204	8	2	20	60	8	4
P-RTA080254	8	2.5	20	60	8	4
P-RTA080304	8	3	20	60	8	4
P-RTA100034	10	0.3	25	75	10	4
P-RTA100054	10	0.5	25	75	10	4
P-RTA100104	10	1	25	75	10	4
P-RTA100154	10	1.5	25	75	10	4
P-RTA100204	10	2	25	75	10	4
P-RTA100254	10	2.5	25	75	10	4
P-RTA100304	10	3	25	75	10	4
P-RTA120034	12	0.3	30	75	12	4
P-RTA120054	12	0.5	30	75	12	4
P-RTA120104	12	1	30	75	12	4
P-RTA120154	12	1.5	30	75	12	4
P-RTA120204	12	2	30	75	12	4
P-RTA120254	12	2.5	30	75	12	4
P-RTA120304	12	3	30	75	12	4

HRC > 40

HRC > 45

HRC > 50

HRC > 55

HRC > 60

HRC > 65



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○