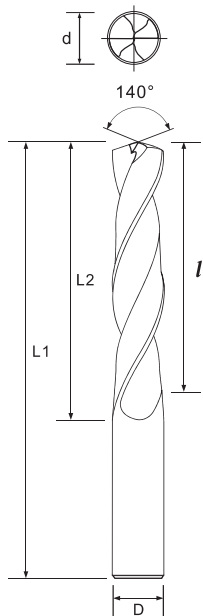




切削
條件表 **P394**
Cutting Condition

5SD Jet Drill

5SD 鎢鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
5SD0302	3	23	28	6	66
5SD0312	3.1	23	28	6	66
5SD0322	3.2	23	28	6	66
5SD0332	3.3	23	28	6	66
5SD0342	3.4	23	28	6	66
5SD0352	3.5	23	28	6	66
5SD0362	3.6	23	28	6	66
5SD0372	3.7	23	28	6	66
5SD0382	3.8	29	36	6	74
5SD0392	3.9	29	36	6	74
5SD0402	4	29	36	6	74
5SD0412	4.1	29	36	6	74
5SD0422	4.2	29	36	6	74
5SD0432	4.3	29	36	6	74
5SD0442	4.4	29	36	6	74
5SD0452	4.5	29	36	6	74
5SD0462	4.6	29	36	6	74
5SD04652	4.65	29	36	6	74
5SD0472	4.7	29	36	6	74
5SD0482	4.8	35	44	6	82
5SD0492	4.9	35	44	6	82
5SD0502	5	35	44	6	82
5SD0512	5.1	35	44	6	82
5SD0522	5.2	35	44	6	82
5SD0532	5.3	35	44	6	82
5SD0542	5.4	35	44	6	82
5SD0552	5.5	35	44	6	82
5SD05552	5.55	35	44	6	82
5SD0562	5.6	35	44	6	82



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

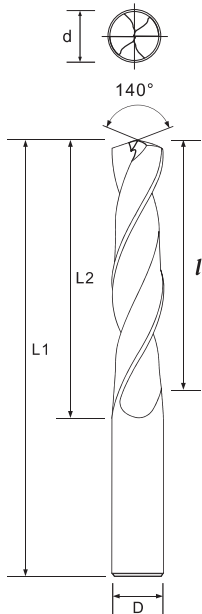


切削條件表 **P394**
Cutting Condition

SPEED TIGER

5SD Jet Drill

5SD 錫鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
5SD0572	5.7	35	44	6	82
5SD0582	5.8	35	44	6	82
5SD0592	5.9	35	44	6	82
5SD0602	6	35	44	6	82
5SD0612	6.1	43	53	8	91
5SD0622	6.2	43	53	8	91
5SD0632	6.3	43	53	8	91
5SD0642	6.4	43	53	8	91
5SD0652	6.5	43	53	8	91
5SD0662	6.6	43	53	8	91
5SD0672	6.7	43	53	8	91
5SD0682	6.8	43	53	8	91
5SD0692	6.9	43	53	8	91
5SD0702	7	43	53	8	91
5SD0712	7.1	43	53	8	91
5SD0722	7.2	43	53	8	91
5SD0732	7.3	43	53	8	91
5SD0742	7.4	43	53	8	91
5SD0752	7.5	43	53	8	91
5SD0762	7.6	43	53	8	91
5SD0772	7.7	43	53	8	91
5SD0782	7.8	43	53	8	91
5SD0792	7.9	43	53	8	91
5SD0802	8	43	53	8	91
5SD0812	8.1	49	61	10	103
5SD0822	8.2	49	61	10	103
5SD0832	8.3	49	61	10	103
5SD0842	8.4	49	61	10	103
5SD0852	8.5	49	61	10	103

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- h7**
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- 3XD
- 5XD
- 8XD

Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

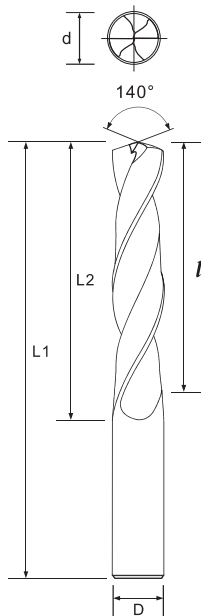
carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X



切削
條件表 **P394**
Cutting Condition

5SD Jet Drill

5SD 鎢鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
5SD0862	8.6	49	61	10	103
5SD0872	8.7	49	61	10	103
5SD0882	8.8	49	61	10	103
5SD0892	8.9	49	61	10	103
5SD0902	9	49	61	10	103
5SD0912	9.1	49	61	10	103
5SD0922	9.2	49	61	10	103
5SD0932	9.3	49	61	10	103
5SD0942	9.4	49	61	10	103
5SD0952	9.5	49	61	10	103
5SD0962	9.6	49	61	10	103
5SD0972	9.7	49	61	10	103
5SD0982	9.8	49	61	10	103
5SD0992	9.9	49	61	10	103
5SD1002	10	49	61	10	103
5SD1012	10.1	56	71	12	118
5SD1022	10.2	56	71	12	118
5SD1032	10.3	56	71	12	118
5SD1042	10.4	56	71	12	118
5SD1052	10.5	56	71	12	118
5SD1062	10.6	56	71	12	118
5SD1072	10.7	56	71	12	118
5SD1082	10.8	56	71	12	118
5SD1092	10.9	56	71	12	118
5SD1102	11	56	71	12	118
5SD1112	11.1	56	71	12	118
5SD1122	11.2	56	71	12	118
5SD1132	11.3	56	71	12	118
5SD1142	11.4	56	71	12	118



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminun alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X

5SD Jet Drill

5SD 鎢鋼噴射鑽頭



MODE	Diameter	Length of Cut	Flute Length	Shank Diameter	Full Length
型號	d 刃徑	l 刃長	L2 溝長	D 柄徑	L1 全長
5SD1152	11.5	56	71	12	118
5SD1162	11.6	56	71	12	118
5SD1172	11.7	56	71	12	118
5SD1182	11.8	56	71	12	118
5SD1192	11.9	56	71	12	118
5SD1202	12	56	71	12	118
5SD1222	12.2	60	77	14	124
5SD1232	12.3	60	77	14	124
5SD1252	12.5	60	77	14	124
5SD1282	12.8	60	77	14	124
5SD1302	13	60	77	14	124
5SD1352	13.5	60	77	14	124
5SD1382	13.8	60	77	14	124
5SD1402	14	60	77	14	124
5SD1452	14.5	63	83	16	133
5SD1482	14.8	63	83	16	133
5SD1502	15	63	83	16	133
5SD1552	15.5	63	83	16	133
5SD1582	15.8	63	83	16	133
5SD1602	16	63	83	16	133
5SD1652	16.5	71	93	18	143
5SD1682	16.8	71	93	18	143
5SD1702	17	71	93	18	143
5SD1752	17.5	71	93	18	143
5SD1782	17.8	71	93	18	143
5SD1802	18	71	93	18	143
5SD1852	18.5	77	101	20	153
5SD1902	19	77	101	20	153
5SD1952	19.5	77	101	20	153
5SD2002	20	77	101	20	153



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼,合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金,銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
◎	◎	◎	◎	X	X		X	X