

切削
條件表 **P334**
Cutting Condition

SPEED TIGER

Square series - Long Shank - 4 flutes

■ 4刃長柄立銑刀

600
Nano

HRC
▶ 45

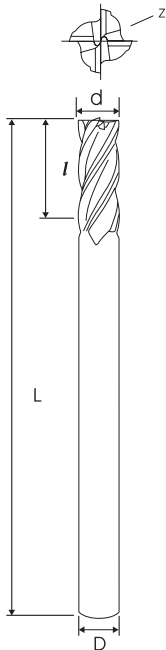
35°

● Micro Grain Carbide

● WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



MODE	Diameter	Flute Length	Full Length	Shank Diameter	Flutes
型號	d 刃徑	l 刃長	L 全長	D 柄徑	Z 刃數
SLE0604	6	16	75	6	4
MLE0604	6	16	100	6	4
SLE0804	8	20	75	8	4
MLE0804	8	20	100	8	4
SLE1004	10	30	100	10	4
MLE1004	10	30	150	10	4
SLE1204	12	32	100	12	4
MLE1204	12	32	150	12	4



Application 適用材質：

◎ Recommend 最適合 ○ Suitable 適合 X Not Recommend 不建議

carbon steel, Alloy steel 炭素鋼, 合金鋼	Pre-hardened steel 預硬鋼	High-hardened 高硬度鋼				Stainless steel 不銹鋼	Copper alloy 銅合金, 銅	Aluminum alloy 鋁合金
	~45HRC	~50HRC	~55HRC	~60HRC	~65HRC			
○	○						○	○

HRC
▶ 40

HRC
▶ 45

HRC
▶ 50

HRC
▶ 55

HRC
▶ 60

HRC
▶ 65

